



1000 Series	CA4
1500 / 1550 Series	
1560 Series	
1600 Series	
1650 Series	
2000 Series	CA8
5000 Series	
7000 Series	CA10
8200 Series	
8300 / 8325 / 8336 Series	CA12
CF540 Series	
CF550 Series	CA20
CF560 Series	
CF570 Series	CA22
CF580 Series	
CF590 Series	CA24
CR280 Series	
CR360 Series	CA29
CR380 Series	
CR3835 Series	CA16
Exit Panic Device 2000 / 2000V Series	
FH-210 Series	CA30
FH-300/300X Series_	CA31
FH-410 Series	CA32
FH-700 Series	CA32
FH-800 Series	
FH-900 Series	CA34
TC320 / TC340 Series	CA17
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Fixing Details - Door Closers	CA34-39/42
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BS EN Standard / Professional / Economical Type Door Closers

CA4-12



Track Arm Surface Door Closers

CA13



Concealed Door Closers

CA14-16



Concealed Track Arm Door Closers

CA17



Electro-Magnetic Door Closers

CA18



Concealed Floor Spring Hinges / Revolving Floor Spring Hinges

CA19-24



Exit Panic Devices

CA25-28



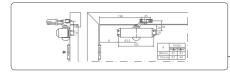
Transom Door Closers

CA29



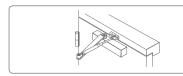
Floor Spring Hinges

CA30-34



Fixing Details

CA34-58



Installation Instructions

CA59

Series No.	Hold	Hold Open Back		Back Check		
	Build-in	Hold-Open Arm	Adjustable At Valve	Self- Regulating	Delayed Action	S.S. Cover
				DOOR CLO	OSER	
1500		0	0		0	0
1550		0	0		0	0
1600		0	0		0	0
1650		0	0		0	0

Table of Closing Devices / Table of Test Reports

CA60-61

PROFESSIONAL / **ECONOMICAL TYPE DOOR CLOSER**



Parallel arm bracket	Hold open arm

EN Fire Tested by Warrington APT Laboratories, UK

bsi. BS EN 1634-1:2014







Snap-in assembling for the arm's elbow for easy installation.

Closing speed can be used from -15° C to $+40^{\circ}$ C range.

Anti-explosion device: In case of fire, the "door closer" will expand due to the high temperature of oil and may

(size 2-4)



Sizes			2	3	4	
Varia	ble closin	g force standard doors	≪850mm	≪950mm	≤1100mm	
Sprin	g Strengtl	h (EN)	≤40kg ≤60kg ≤80kg			
	Standard	without hold-open		1000		
	Staridard	with hold-open		1000H		
Arm	Parallel	without hold-open		P1000		
Arm	Parallel	with hold-open		P1000H		
	Track	without hold-open		1000TA		
	Irack	with hold-open		1000TAH		
Body	Dimensio	n (Length x Height x Projection)	2	207 x 48 x 45 (mm)	
Rack	and pinio	n		✓		
Powe	r shoe arn	n bracket	✓			
Angle	Angle of opening		180°			
Powe	r adjustak	ole by spring	×			
Powe	r adjustak	le by position	✓			
Swee	p speed a	djustable	✓			
Latch	ing speed	adjustable	✓			
		Self-regulating	×			
васк-	check	Adjustable at valve	1000BC			
Delay	ed action	adjustable	×			
Non-l	nanded		✓			
With	cover		✓			
		Regular		✓		
Appli	cation	Parallel arm				
		Transom		✓		
Guara	ntee/yea	rs	5 years			
/						

= option

cause explosions. This anti-explosion device can automatically release the oil out from the door closer to avoid damages to firemen and those evacuees due to explosions.

Guarantee: A free replacement ex-works of any closer proved defective by reason either of faulty manufactured or defect in materials.

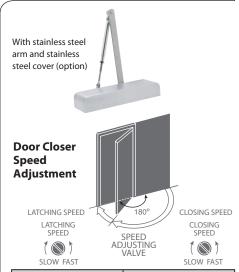
Power shoe arm bracket: Designed to be reversed to increase final closing power by approximately 15%.

Back check: Provides a cushioning effect when the door is forcibly thrown open but does not serve as substitute for a door stop.

Finishes: F71 Gold, F72 Silver, F73 Bronze F78 Black, F79 White



BS EN STANDARD DOOR CLOSERS



Parallel arm bracket	Hold-open arm

EN Fire Tested by Warrington APT Laboratories, UK

bsi.

BS EN 1154

BS EN 1634-1:2014

1997 / A1:2002



A Tested to EN 1154 48 113 by Warrington APT Laboratories, UK Power Adjustable by Spring EN Fire Tested





Anti-explosion device: In case of fire, the "door closer" will expand due to the high temperature of oil and may cause explosions. This anti-explosion device can automatically release the oil out from the door closer to

(size 2-5)

1550 Series



DATA AND FEATURES

Sizes	Sizes			3	4	5	6
Varia	ble closing	g force standard doors	≤ 850mm	≤ 950mm	≤ 1100mm	≤ 1250mm	≤ 1450mm
Sprin	g Strengtl	ı (EN)	≤ 40kg	≤ 60kg	≤ 80kg	≤ 100kg	≤ 120kg
	Standard	without hold-open		15	00		1550
	Standard	with hold-open		1500H			1550H
Arm	Parallel	without hold-open		P1:	500		P1550
Arm	Parallel	with hold-open		P15	00H		P1550H
	Track	without hold-open		150	ОТА		1550TA
	Ігаск	with hold-open		1500	TAH		1550TAH
Body	Body Dimension (Length x Height x Projection)			236 x 60 x	x 39 (mm)		275 x 60 x 45 (mm)
Rack	and pinio	n			✓		
Powe	r shoe arn	n bracket	✓				
Angle	Angle of opening		180°				
Powe	r adjustab	le by spring	✓				
Powe	r adjustab	le by position	×				
Swee	p speed a	djustable	✓				
Latch	ing speed	adjustable	✓				
Daala	check	Self-regulating	×				
васк-	спеск	Adjustable at valve		150	овс		1550BC
Delay	ed action	adjustable		150	00D		1550D
Non-I	nanded		✓				
With	With cover		0				
		Regular			✓		
Appli	cation	Parallel arm			0		
		Transom			✓		
Guara	antee/yea	rs	10 years			20 years	

√ = ves x = noO = option

avoid damages to firemen and those evacuees due to explosions.

Guarantee: A free replacement ex-works of any closer proved defective by reason either of faulty manufactured or defect in materials.

Power shoe arm bracket: Designed to be reversed

to increase final closing power by approximately 15%.

Back check: Provides a cushioning effect when the door is forcibly thrown open but does not serve as substitute for a door stop.

Finishes: F71 Gold, F72 Silver, F73 Bronze, F78 Black, F79 White



(size 2-5)



With stainless steel arm and stainless steel cover (option)

Parallel arm bracket	Hold-open arm

EN Fire Tested by Warrington APT Laboratories, UK

bsi. BS EN 1154 BS EN 1634-1:2014 1997 / A1:2002



A Tested to EN 1154 4851113 by Warrington APT Laboratories, UK Power Adjustable by Spring EN Fire Tested







Anti-explosion device: In case of fire, the "door closer" will expand due to the high temperature of oil and may cause explosions. This anti-explosion device can automatically release the oil out from the door closer to avoid damages to firemen and those evacuees due to explosions.



Circum 2 2 2 5								
Sizes			2	3	4	5		
Varia	ble closin	g force standard doors	≤ 850mm	≤ 950mm	≤ 1100mm	≤ 1250mm		
Sprin	g Strengt	h (EN)	≤ 40kg ≤ 60kg ≤ 80kg ≤ 100kg					
	Standard	without hold-open	1600					
	Stariuaru	with hold-open		160	ОН			
Arm	Parallel	without hold-open		P16	500			
Arm	Parallel	with hold-open		P16	00H			
	Track	without hold-open		160	ОТА			
	Hack	with hold-open		1600	TAH			
Body	Dimensio	(Length x Height x Projection)		236 x 55 x	x 39 (mm)			
Rack	and pinio	n		`				
Powe	r shoe arr	n bracket	✓					
Angle	e of openi	ng	180°					
Powe	r adjustal	ole by spring	✓					
Powe	r adjustal	ole by position	×					
Swee	p speed a	djustable	✓					
Latch	ing speed	l adjustable	✓					
Pack	-check	Self-regulating		:	ĸ			
Dack.	-ciieck	Adjustable at valve	1600BC					
Delay	ed action	adjustable	1600D					
Non-	handed		✓					
With	With cover			0				
		Regular		•				
Appli	cation	Parallel arm		()			
		Transom		,	(
Guara	antee/yea	rs		20 y	ears			

 \checkmark = yes x = no O = option **Guarantee:** A free replacement ex-works of any closer proved defective by reason either of faulty manufactured or defect in materials.

Power shoe arm bracket: Designed to be reversed to increase final closing power by approximately 15%.

Back check: Provides a cushioning effect when the door is forcibly thrown open but does not serve as

substitute for a door stop.

Delayed action: Provides prolonged closing time to assist passage of trolleys, wheel chairs, elderly people etc.

Finishes: F71 Gold, F72 Silver, F73 Bronze, F78 Black, F79 White

Produced by ISO 9001 approved factory.



BS EN STANDARD DOOR CLOSERS



With stainless steel arm and stainless steel cover (option)

Parallel arm bracket	Hold-open arm

EN Fire Tested by Warrington APT Laboratories, UK

bsi. BS EN 1154 BS EN 1634-1:2014 1997 / A1:2002



A Tested to EN 1154 4821113 by Warrington APT Laboratories, UK Power Adjustable by Spring EN Fire Tested





Anti-explosion device: In case of fire, the "door closer" will expand due to the high temperature of oil and may cause explosions. This anti-explosion device can automatically release the oil out from the door closer to avoid damages to firemen and those evacuees due to explosions.



DATA AND FEATURES

Sizes			2	3	4		
Varia	ble closing	g force standard doors	≤ 850mm	≤ 950mm	≤ 1100mm		
Sprin	g Strengtl	h (EN)	≤ 40kg ≤ 60kg ≤ 80kg				
	Standard	without hold-open		1650			
	Standard	with hold-open	1650H				
Arm	Parallel	without hold-open	P1650				
Arm	Parallel	with hold-open		P1650H			
	Track	without hold-open		1650TA			
	ITACK	with hold-open		1650TAH			
Body	Dimensio	n (Length x Height x Projection)	2	204 x 55 x 39 (mm)		
Rack	and pinio	n	✓				
Powe	Power shoe arm bracket		✓				
Angle	of openi	ng	180°				
Powe	r adjustab	le by spring	×				
Powe	r adjustab	le by position	✓				
Swee	p speed a	djustable	✓				
Latch	ing speed	adjustable		✓			
Pack	check	Self-regulating	×				
Dack-	спеск	Adjustable at valve	1650BC				
Delay	ed action	adjustable		1650D			
Non-h	nanded			✓			
With o	With cover		0				
		Regular		✓			
Appli	cation	Parallel arm		0			
		Transom		✓			
Guara	ntee/yea	rs	10 years				

 $\sqrt{\ }$ = yes x = no O = option

Guarantee: A free replacement ex-works of any closer proved defective by reason either of faulty manufactured or defect in materials.

Power shoe arm bracket: Designed to be reversed to increase final closing power by approximately 15%.

Back check: Provides a cushioning effect when the door is forcibly thrown open but does not serve as substitute for a door stop.

Finishes: F71 Gold, F72 Silver, F73 Bronze, F78 Black, F79 White

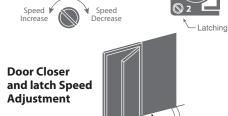
Produced by ISO 9001 approved factory.

BS EN PROFESSIONAL / ECONOMICAL TYPE DOOR CLOSERS



Door Closer Speed Adjustment

Speed Adjusting Valve
The door closing speed can be changed
easily by turning the speed adjusting
valve to the right or left.





Tested according to

BS EN 1154 1997 / A1:2002

Closing

bsi. BS EN 1634-1:2014





Reversible - right and left hand operation.

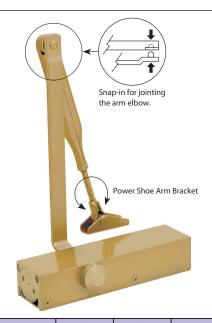
Piston & spindle heat treated for high strength.

Heat treated high tensile springs.

Full hydraulic control.

Compact design with low-profile, 38mm projection allows

2000 Series



DATA AND FEATURES

Sizes	Sizes			2 3 4 5					
Varial	ble closing	g force standard doors	≤ 850mm	≤ 950mm	≤ 1100mm	≤ 1250mm			
Spring	g Strengtl	n (EN)	≤ 40kg	≤ 60kg	≤ 80kg	≤ 100kg			
		without hold-open	2002	2003	2004	2005			
	Standard	with hold-open	2002H	2003H	2004H	2005H			
		with build in hold-open	2002S	2003S	2004S	2005S			
Arm		without hold-open	P2002	P2003	P2004	P2005			
Arm	Parallel	with hold-open	P2002H	P2003H	P2004H	P2005H			
		with build in hold-open	P2002S	P2003S	P2004S	P2005S			
	Track	without hold-open	2002TA	2003TA	2004TA	2005TA			
	Hack	with hold-open	2002TAH	2003TAH	2004TAH	2005TAH			
		with build in hold-open	2002TAS	2003TAS	2004TAS	2005TAS			
Body	Body Dimension (Length x Height x Projection)			x 37 (mm)	203 x 47 x	x 38 (mm)			
Rack a	Rack and pinion		√						
Powe	r shoe arm	n bracket	✓						
Angle	of openir	ng	110° - 180° *Doors can be opened max.180°, in case of Track Arm or Parallel Arm installation.						
Powe	r adjustab	le by spring	×						
Powe	r adjustab	le by position	✓						
Swee	p speed ac	ljustable	✓						
Latchi	ing speed	adjustable	✓						
Doele	check	Self-regulating		3	c				
Dack-	cneck	Adjustable at valve	2002BC	2003BC	2004BC	2005BC			
Delay	ed action	adjustable		د	•				
Non-h	nanded		✓						
With cover		0							
		Regular		v					
Appli	cation	Parallel arm		٧	/				
		Transom		v	/				
Guara	intee/yeai	's		5 ye	ears				

= yes x = no O = option

installation on doors with adjacent walls at 90°.

Closing speed can be used from -15°C to +40°C range.

Anti-explosion device: In case of fire, the "door closer" will expand due to the high temperature of oil and may cause explosions. This anti-explosion device can automatically release the oil out from the door closer to avoid damages to firemen and those

evacuees due to explosions.

Guarantee: A free replacement ex-works of any closer proved defective by reason either of faulty manufactured or defect in materials.

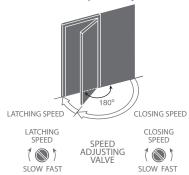
Power shoe arm bracket: Designed to be reversed to increase final closing power by approximately 15%.

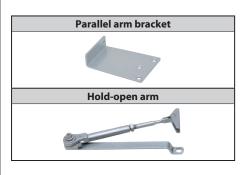
Finishes: F71 Gold, F72 Silver, F73 Bronze, F78 Black, F79 White



5000 Series

Door Closer Speed Adjustment





EN Fire Tested by Warrington APT Laboratories, UK

bsi. **BS EN 1154** BS EN 1634-1:2014 1997 / A1:2002



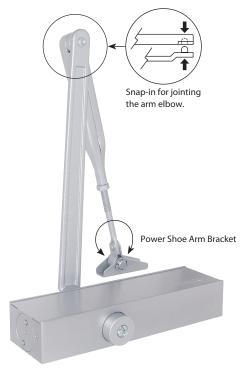
A Tested to EN 1154 483113 by Warrington APT Laboratories, UK Power Adjustable by position NUMBER 2812 EN Fire Tested





Closing speed can be used from -15°C to +40°C range.

Anti-explosion device: In case of fire, the "door closer" will expand due to the high temperature of oil and may cause explosions. This anti-explosion device can automatically release the oil out from the door closer to avoid damages to firemen and those evacuees due to explosions.



DATA AND FEATURES

Sizes			2	3	4	5	6	
Varia	ble closing	g force standard doors	≤850mm	≤950mm	≤1100mm	≤1250mm	≤1450mm	
Sprin	g Strengtl	n (EN)	≤ 40kg	≤ 60kg	≤ 80kg	≤ 100kg	≤ 120kg	
	Standard	without hold-open	5002	5003	5004	5005	5006	
	Standard	with hold-open	5002H	5003H	5004H	5005H	5006H	
Arm	Parallel	without hold-open	P5002	P5003	P5004	P5005	P5006	
Arm	Parallel	with hold-open	P5002H	P5003H	P5004H	P5005H	P5006H	
	Track	without hold-open	5002TA	5003TA	5004TA	5005TA	5006TA	
	Ігаск	with hold-open	5002TAH	5003TAH	5004TAH	5005TAH	5006TAH	
Body	Dimensio	n (Length x Height x Projection)	207	x 60 x 39 (ı	mm)	246 x 62 x	(45 (mm)	
Rack	and pinio	n			✓			
Powe	r shoe arn	n bracket	✓					
Angle	of openi	ng	180°					
Powe	r adjustab	le by spring	×					
Powe	r adjustab	le by position	✓					
Swee	p speed a	djustable	✓					
Latch	ing speed	adjustable	✓					
Doole	check	Self-regulating	0					
Back-	спеск	Adjustable at valve	5002BC	5003BC	5004BC	5005BC	5006BC	
Delay	ed action	adjustable	5002D	5003D	5004D	5005D	5006D	
Non-l	nanded		√					
With	With cover		0					
		Regular			✓			
Appli	cation	Parallel arm			0			
		Transom			✓			
Guara	ntee/yea	rs	10 years					

√ = yes x = noO = option

Guarantee: A free replacement ex-works of any closer proved defective by reason either of faulty manufactured or defect in materials.

Power shoe arm bracket: Designed to be reversed to increase final closing power by approximately 15%.

Back check: Provides a cushioning effect when the

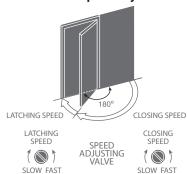
door is forcibly thrown open but does not serve as substitute for a door stop.

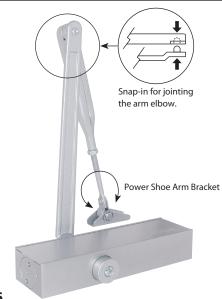
Delayed action: Provides prolonged closing time to assist passage of trolleys, wheel chairs, elderly people etc.

Finishes: F71 Gold, F72 Silver, F73 Bronze, F78 Black, F79 White

7000 Series

Door Closer Speed Adjustment





DATA AND FEATURES

		2	3	4		
ble closing	g force standard doors	≤ 850mm	≤ 950mm	≤ 1100mm		
g Strengtl	ı (EN)	≤ 40kg	≤ 60kg	≤ 80kg		
	without hold-open	7002	7003	7004		
Standard	with hold-open	7002H	7003H	7004H		
	with Build in hold-open	7002S	7003S	7004S		
	without hold-open	P7002	P7003	P7004		
Parallel	with hold-open	P7002H	P7003H	P7004H		
	with Build in hold-open	P7002S	P7003S	P7004S		
Track	without hold-open	7002TA	7003TA	7004TA		
	with hold-open	7002TAH	7003TAH	7004TAH		
	with Build in hold-open	7002TAS	7003TAS	7004TAS		
Dimensio	n (Length x Height x Projection)	207 x 55 x 40 (mm)				
and pinio	n	✓				
r shoe arn	n bracket	✓				
Angle of opening		180°				
Power adjustable by spring		×				
Power adjustable by position		✓				
Sweep speed adjustable		✓				
ing speed	adjustable	✓				
	Standard Parallel Track Dimension and pinion rishoe arm of opening radjustabor speed acceptance of spee	Standard with hold-open with Build in hold-open with hold-open with hold-open with Build in hold-open with Build in hold-open with hold-open with hold-open with Build in hold	ble closing force standard doors g Strength (EN) Standard without hold-open 7002 With hold-open 7002S Without hold-open 7002S Without hold-open P7002 With Build in hold-open P7002H With Build in hold-open P7002H With Build in hold-open P7002TA Without hold-open 7002TA With hold-open 7002TA With Build in hold-open 7002TA With Build in hold-open 7002TAS Dimension (Length x Height x Projection) And pinion r shoe arm bracket of opening r adjustable by spring r adjustable by position p speed adjustable	ble closing force standard doors g Strength (EN) Standard without hold-open with Build in hold-open Parallel with build in hold-open with hold-open with hold-open with build in hold-open		

Hack		man noid open	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	7 000 17 111	, , , , , , , , , , , , , , , , , , , ,		
		with Build in hold-open	7002TAS	7003TAS	7004TAS		
Body	Dimensio	(Length x Height x Projection)	:	207 x 55 x 40 (mm	1)		
Rack	Rack and pinion			✓			
Powe	r shoe arn	n bracket		✓			
Angle	e of openi	ng		180°			
Powe	r adjustal	ole by spring		×			
Powe	r adjustak	ole by position	✓				
Swee	p speed a	djustable		✓			
Latch	ing speed	l adjustable		✓			
Poek	chock	Self-regulating	7002BC	7003BC	7004BC		
Back-check Adjustable at valve		×					
Delayed action adjustable		×					
Non-handed		✓					

	•	
Non-handed		✓
With cover		0
	Regular	✓
Application	Parallel arm	0
	Transom	✓
Guarantee/ve	ars	5 years



Tested according to

BS EN 1154 1997 / A1:2002

bsi.

BS EN 1634-1:2014







Reversible - right and left hand operation.

Efficient closing and latching is assured from an easily adjust two speed control.

Stable hydraulic fluid for any climatic operation and constant lubrication.

7000 series door closer are constructed with extruded anodised aluminium body, forged steel arms passivated

x = noagainst rust and high quality steel internal components.

Closing speed can be used from -15°C to +40°C

Anti-explosion device: In case of fire, the "door closer" will expand due to the high temperature of oil and may cause explosions. This anti-explosion device can automatically release the oil out from the door closer to avoid damages to firemen and those evacuees due to explosions.

Guarantee: A free replacement ex-works of any closer proved defective by reason either of faulty manufactured or defect in materials.

Power shoe arm bracket: Designed to be reversed to increase final closing power by approximately 15%.

Back check: Provides a cushioning effect when the door is forcibly thrown open but does not serve as substitute for a door stop.

Finishes: F71 Gold, F72 Silver, F73 Bronze, F78 Black, F79 White



BS EN STANDARD DOOR CLOSERS

Hold-open arm Parallel arm bracket

EN Fire Tested by Warrington APT Laboratories, UK

bsi.

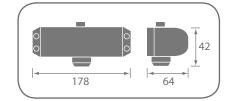
BS EN 1634-1:2014

Tested according to 1997 / A1:2002



8200 Series





Door Closer Selection Chart

9		Standard Arm installation		Parallel Arm Installation		Track Instal		Back Check	Applicable Door	Maximum
E		With Build In Hold-Open	With Hold- Open Arm	Without Hold-Open	With Build In Hold-Open	Without Hold-Open	With Hold-Open	Adjustable at Value	Dimensions DW x DH (mm)	Door Weight (kg)
2	8202	S8202	8202H	P8202	P8202S	8202TA	8202TAH	8202BC	900 x 2100	50
3	8203	S8203	8203H	P8203	P8203S	8203TA	8203TAH	8203BC	1050 x 2100	65
4	8204	S8204	8204H	P8204	P8204S	8204TA	8204TAH	8204BC	1200 x 2100	85

hydraulic surface applied door closer for all interior or exterior doors, with standard, backcheck, hold-open.

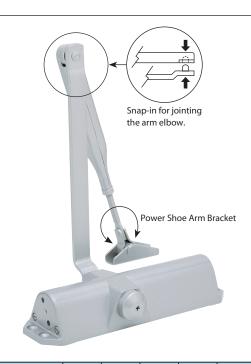
- Rack and pinion mechanism.
- One compact body size for both spring strengths.
- Die-cast aluminum body protected by coat lacquer finish.
- Efficient closing and latching is assured from an easily adjusted two speed control.
- Regular arms are equipped with power adjustment bracket to increase or decrease closing power.
- Reversible, right and left hand operation.
- Closing speed can be used from -15°C to + 40°C range.

BS EN STANDARD DOOR CLOSERS

8300 Series 8325 Series (size 2-5)

8336 Series

(size 3-6)



With stainless steel arm and stainless steel cover (option)



EN Fire Tested by Warrington APT Laboratories, UK

bsi.

BS EN 1154 1997 / A1:2002

BS EN 1634-1:2014

A Tested to EN 1154 \[\frac{3 \begin{array}{c|c} 3 \begin{array}{c|c} 2 \begin{array}{c|c} 1 \begin{array}{c|c} 3 \begin{array}{c|c} 3 \begin{array}{c|c} 1 \begin{array}{c|c} 1 \begin{array}{c|c} 3 \begin{array}{c|c} 3 \begin{array}{c|c} 1 \begin{array}{c|c} 1 \begin{array}{c|c} 3 \begin{array}{c|c} 2 \begin{array}{c|c} 2 \begin{array}{c|c} 2



by Warrington APT Laboratories, UK Power Adjustable by Spring









GA/T93-2004 FIRE PROOF DOOR CLOSER

One compact body size for both spring strengths.

Die-cast aluminum body protected by coast lacquer finish.

Reversible, right and left hand operation.

Closing speed can be used from -15° C to $+40^{\circ}$ C range.

Anti-explosion device: In case of fire, the "door closer"

DATA AND FEATURES

Sizes			1	2	3	4	5	6	
Varia	Variable closing force standard doors		≤ 750mm	≤ 850mm	≤ 950mm	≤ 1100mm	≤ 1250mm	≤ 1450mm	
Sprin	g Strengtl	n (EN)	≤ 20kg	≤ 40kg	≤ 60kg	≤ 80kg	≤ 100kg	≤ 120kg	
	Standard	without hold-open	8301	8302	8303	8304	8325	8336	
	Stariuaru	with hold-open	8301H	8302H	8303H	8304H	8325H	8336H	
Arm	Parallel	without hold-open	P8301	P8302	P8303	P8304	P8325	P8336	
AIIII	raiallei	with hold-open	P8301H	P8302H	P8303H	P8304H	P8325H	P8336H	
	Track	without hold-open	8301TA	8302TA	8303TA	8304TA	8325TA	8336TA	
	Hack	with hold-open	8301TAH	8302TAH	8303TAH	8304TAH	8325TAH	8336TAH	
Body	Dimensio	n (Length x Height x Projection)	162 x 44 x 36 (mm)	220	0 x 59 x 42 (m	nm)	248 x 59 x 42 (mm)	297 x 62 x 46 (mm)	
Rack	and pinio	1			v	/			
Powe	r shoe arm	n bracket	✓						
Angle	of openir	ng	120°	180°			180°		
Powe	r adjustab	le by spring	×	x x				✓	
Powe	r adjustab	le by position	x \(\sqrt{x} \)					c	
Swee	p speed ac	djustable	✓						
Latch	ing speed	adjustable	✓						
Doole	check	Self-regulating	×						
Dack-	cneck	Adjustable at valve	×	x 🗸					
Delay	ed action	adjustable	×						
Non-h	nanded		✓						
With cover		×							
		Regular			v				
Appli	cation	Parallel arm)			
		Transom			٧	/			
Guara	intee/yeai	's	5 years			10 years			

x = yes x = no x = option

will expand due to the high temperature of oil and may cause explosions. This anti-explosion device can automatically release the oil out from the door closer to avoid damages to firemen and those evacuees due to explosions.

Guarantee: A free replacement ex-works of any closer proved defective by reason either of faulty manufactured or defect in materials.

Power shoe arm bracket: Designed to be reversed to increase final closing power by approximately 15%.

Back check: Provides a cushioning effect when the door is forcibly thrown open but does not serve as substitute for a door stop.

Finishes: F71 Gold, F72 Silver, F73 Bronze, F78 Black, F79 White

TRACK ARM SURFACE DOOR CLOSERS



EN Fire Tested by Warrington APT Laboratories, UK

bsi.

BS EN 1154

BS EN 1634-1:2014

1997 / A1:2002



A Tested to EN 1154

by Warrington APT Laboratories, UK Power Adjustable by Spring





Anti-explosion device: In case of fire, the "door closer" will expand due to the high temperature of oil and may cause explosions. This anti-explosion device can automatically release the oil out from the door closer to

TS320 Series (size2-4)	•
TS340 Series (size2-5)	

DATA AND FEATURES

Sizes			2	3	4	5		
Varial	ole closin	g force standard doors	≤ 850mm	≤ 950mm	≤ 1100mm	≤ 1250mm		
Spring	g Strengtl	h (EN)	≤ 40kg	≤ 60kg	≤ 80kg	≤ 100kg		
Arm	Track	without hold-open		TS320		TS340		
Arm	Hack	with hold-open		TS320H		TS340H		
Body	Dimensio	n (Length x Height x Projection)	210	x 53.5 x 32 (r	mm)	212 x 60 x 40 (mm)		
Doub	le Action			,	/			
Rack a	and pinio	n		,				
Power	r shoe arn	n bracket		:	ĸ			
Angle	of openi	ng		12	20°			
Power	adjustab	ole by spring	✓					
Power	adjustab	le by position	×					
Sweep	speed a	djustable	✓					
Latchi	ing speed	adjustable	✓					
Back-	chock	Self-regulating		:	ĸ			
Dack-	cneck	Adjustable at valve		TS320-BC		TS340-BC		
Delay	ed action	adjustable		:	K			
Non-h	anded		✓					
With o	With cover			0				
	Regular			,	/			
Applie	cation	Parallel arm	×					
	Transom		✓					
Guara	ntee/yea	rs	10 years					

O = optionavoid damages to firemen and those evacuees due to explosions.

Guarantee: A free replacement ex-works of any closer proved defective by reason either of faulty manufactured or defect in materials.

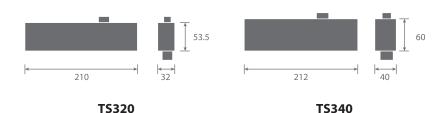
Back check: Provides a cushioning effect when the door is forcibly thrown open but does not serve as substitute for a door stop.

Finishes: F71 Gold, F72 Silver, F73 Bronze, F78 Black, F79 White

Cover: Stainless steel

TRACK ARM SURFACE CLOSER

DIMENSIONS IN MILLIMETERS



CONCEALED DOOR CLOSERS

CR-280 Series Track arm length is 540mm; Concealed arm length is 460mm Bottom side valves have to be closed. (Adjustment to be done with the top-side valves only)

2.8cm Thickness Narrow Body



DATA	AND FE	ATURES	LEFT HAND OPENING	RIGHT HAND OPENING		
Sizes			2	3		
Varia	ble closin	g force standard doors	≤ 850mm	≤ 950mm		
Spring	g Strengt	h (EN)	≤ 40kg	≤ 60kg		
Arm	Tue els	without hold-open	CR-282	CR-283		
Arm	m Track	with hold-open	CR-S282	CR-S283		
Body	Dimensio	(Length x Height x Projection)	225 x 61 x	c 28 (mm)		
Rack	and pinio	n	٧	/		
Powe	r shoe arn	n bracket	>	(
Angle	of openi	ng	120°			
Powe	r adjustal	ole by spring	×			
Powe	r adjustak	ole by position	×			
Swee	p speed a	djustable	✓			
Latch	ing speed	l adjustable	✓			
Poek	check	Self-regulating	×			
Dack-	cneck	Adjustable at valve	×			
Delay	ed action	adjustable	×			
Non-ł	nanded		✓			
		Regular	٧	/		
Appli	cation	Parallel arm	>	•		
		Transom	✓			
Guara	ntee/yea	rs	5 years			

LEFT HAND OPENING

RIGHT HAND OPENING

Tested according to

BS EN 1154 1997 / A1:2002

√ = yes

bsi. BS EN 1634-1:2014



Anti-explosion device: In case of fire, the "door closer" will expand due to the high temperature of oil and may cause explosions. This anti-explosion device can automatically release the oil out from the door closer to avoid damages to firemen and those evacuees due to explosions.

O = option

Guarantee: A free replacement ex-works of any closer proved defective by reason either of faulty manufactured or defect in materials.

Back Check: Provides a cushioning effect when the door is forcibly thrown open but does not serve as substitute for a door stop.

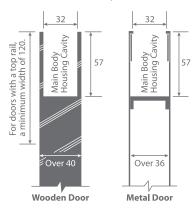
Finishes: F71 Gold, F72 Silver, F73 Bronze, F78 Black, F79 White

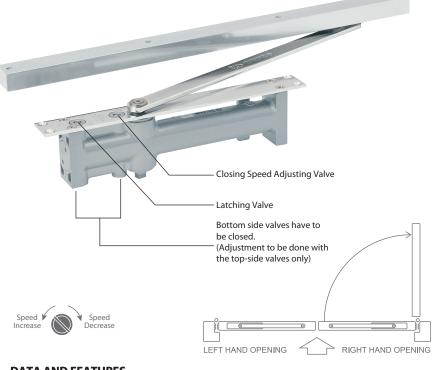
Remarks: Left or Right hand opening should be indicated when ordering.



CR-380 Series

Minimum Door Depth Dimensions







CR-S380

EN Fire Tested by Warrington APT Laboratories, UK

bsi. BS EN 1634-1:2014

BS EN 1154 1997 / A1:2002









Reversible - right and left hand operation.

Flexible easy adjustment of hold-open position even after installation.

Very thin compact body size.

Single body size, powerful enough to meet for medium to heavy duty door weights and sizes.

DATA AND FEATURES

Sizes			2	3		
Varial	ole closin	g force standard doors	≤ 850mm	≤ 950mm		
Spring	g Strengtl	h (EN)	≤ 40kg	≤ 60kg		
Arm	Track	without hold-open	CR-382	CR-383		
Arm	Hack	with hold-open	CR-S382	CR-S383		
Body	Dimensio	n (Length x Height x Projection)	230 x 57 >	(32 (mm)		
Rack a	and pinio	n	٧	/		
Power	shoe arn	n bracket	٥	•		
Angle	of openi	ng	12	0°		
Power	r adjustab	ole by spring	٥	•		
Power	r adjustab	le by position	×			
Sweep	speed a	djustable	✓			
Latchi	ing speed	adjustable	✓			
Back-	chack	Self-regulating	3	•		
Dack-	CHECK	Adjustable at valve	×			
Delay	ed action	adjustable	د	¢		
Non-h	anded		٧	/		
With c	over		٥	•		
Regular Application Parallel arm		Regular				
		Parallel arm	3	c		
	Transom		0			
Guara	ntee/yea	rs	5 years			

√ = yes O = optionx = no

Concealed installation inside door or upside-down even into transom installation.

Anti-explosion device: In case of fire, the "door closer" will expand due to the high temperature of oil and may cause explosions. This anti-explosion device can automatically release the oil out from the door closer to avoid damages to firemen and those evacuees due to explosions.

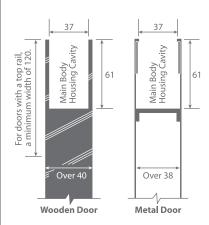
Guarantee: A free replacement ex-works of any closer proved defective by reason either of faulty manufactured or defect in materials.

Back check: Provides a cushioning effect when the door is forcibly thrown open but does not serve as substitute for a door stop.

Finishes: F71 Gold, F72 Silver, F73 Bronze, F78 Black, F79 White

CONCEALED DOOR CLOSERS

Minimum Door Depth Dimensions



EN Fire Tested by Warrington APT Laboratories, UK

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BS EN 1634-1:2014

Tested according to 1997 / A1:2002





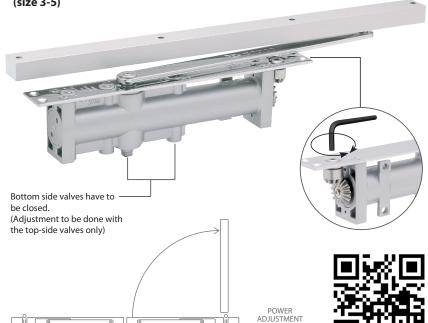
Reversible - right and left hand operation.

Single body size, powerful enough to meet for medium to heavy duty door weights and sizes.

Easy adjustment of hold-open position even after installation.

CR-3835 Series

(size 3-5)



RIGHT HAND OPENING

STRONG WEAK

DATA AND FEATURES

LEFT HAND OPENING

Sizes			3	4	5	
Varia	ble closin	g force standard doors	≤ 950mm	≤ 1100mm	≤ 1250mm	
Maxir	nun Door	Weight (kg)	≤ 60kg	≤ 80kg	≤ 100kg	
Arm	without hold-open			CR-3835		
Arm	Track	with build in hold-open		CR-S3835		
Body	Dimensio	n (Length x Height x Projection)	2	239 x 61 x 37 (mm)	
Rack	and pinio	n		✓		
Powe	r shoe arn	n bracket		×		
Angle	of openi	ng		120°		
Powe	r adjustab	ole by spring		✓		
Powe	r adjustab	le by position	×			
Swee	p speed a	djustable	✓			
Latch	ing speed	adjustable	✓			
		Self-regulating		CR-3835-BC		
Back-	check	with build in hold-open		CR-S3835-BC		
		Adjustable at valve	0			
Delay	ed action	adjustable	×			
Non-h	nanded		✓			
With cover		×				
	Regular			0		
Appli	cation	Parallel arm		×		
	Transom		0			
Guara	ntee/yea	rs	5 years			

√ = yes x = noO = option

Very thin compact body size.

Anti-explosion device: In case of fire, the "door closer" will expand due to the high temperature of oil and may cause explosions. This anti-explosion device can automatically release the oil out from the door closer to avoid damages to firemen and those evacuees due to explosions.

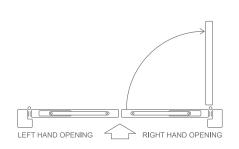
Guarantee: A free replacement ex-works of any closer proved defective by reason either of faulty manufactured or defect in materials.

Back check: Provides a cushioning effect when the door is forcibly thrown open but does not serve as substitute for a door stop.

Finishes: F71 Gold, F72 Silver, F73 Bronze, F78 Black, F79 White

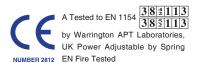


CONCEALED TRACK ARM DOOR CLOSERS



EN Fire Tested by Warrington APT Laboratories, UK

bsi. BS EN 1154 BS EN 1634-1:2014 1997 / A1:2002







TC320 Series

(size 2-4)

TC340 Series



DATA AND FEATURES

Sizes				2	3	4	5	
Variat	ole closin	g for	ce standard doors	≤ 850mm	≤ 950mm	≤ 1100mm	≤ 1250mm	
Spring	g Strengtl	h (EN	I)	≤ 40kg	≤ 60kg	≤ 80kg	≤ 100kg	
Arm	Track	wit	hout hold-open		TC320		TC340	
Arm	таск	wit	h hold-open		TC320H		TC340H	
Body	Dimensio	n (Le	ngth x Height x Projection)	210	x 53.5 x 32 (r	nm)	212 x 60 x 40 (mm)	
Doubl	e Action				,			
Rack a	nd pinio	n			3	K		
Power	shoe arn	n bra	icket		:	ĸ		
Angle	of openi	ng			12	20°		
Power	adjustak	ole b	y spring	✓				
Power	adjustab	ole b	y position	×				
Sweep	speed a	djus	table	✓				
Latchi	ng speed	adj	ustable		`			
DI-	Self-reg	ulati	ing		×		×	
Back- check	Adjusta	ble	without hold-open	TC320-BC			TC340-BC	
Circux	at valve		with hold-open		TC320H-BC		ТСЗ40Н-ВС	
Delay	ed action	adju	ıstable		:	ĸ		
Non-h	anded			✓				
With cover			×					
Regular			()				
Applic	Application Parallel arm Transom			:	ĸ			
			0					
Guara	ntee/yea	rs			10 y	ears		

 \checkmark = yes x = no 0 = option

Anti-explosion device: In case of fire, the "door closer" will expand due to the high temperature of oil and may cause explosions. This anti-explosion device can automatically release the oil out from the door closer to avoid damages to firemen and those evacuees due to explosions.

Guarantee: A free replacement ex-works of any closer proved defective by reason either of faulty manufactured or defect in materials.

Back check: Provides a cushioning effect when the door is forcibly thrown open but does not serve as substitute for a door stop.

Finishes: F71 Gold, F72 Silver, F73 Bronze, F78 Black, F79 White

ELECTROMAGNETIC DOOR CLOSERS

1560 Series

(size 3-6)

Automatic Hold-Open: Engages at 75 degrees when 24V AC Power is supplied. Full Fail - Safe Operation: The door releases and closes automatically during any power loss. Alarm - Triggered Compliance: Integrates seamlessly with fire alarm systems for guaranteed closure in an emergency.











dimensions in millimeters

Tested according to

BS EN 1154 1997 / A1:2002

Back check: Provides a cushioning effect when the door is forcibly thrown open but does not serve as substitute for a door stop.

Finishes: F71 Gold, F72 Silver, F73 Bronze, F78 Black, F79 White

Cover: Stainless steel

DATA AND FEATURES

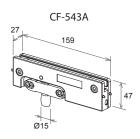
Sizes	Sizes			4	5	6		
Varia	Variable closing force standard doors			≤ 1100mm	≤ 1250mm	≤ 1450mm		
Sprin	Spring Strength (EN)			≤ 80kg	≤ 100kg	≤ 120kg		
	Standard	w/o smoke detector		156	50E			
Arm	Standard	w/ smoke detector		156	0ES			
Arm	Track	w/o smoke detector		156	OET			
	Hack	w/ smoke detector		1560	DEST			
Body	Dimensior	(Length x Height x Projection)		275 x 62 x	x 45 (mm)			
Input	Voltage (A	iC)		240	V. AC			
Outp	ut Voltage	(AC)	24 V. AC					
Angle	of openin	g	180°					
Electr	o hold ope	en	✓					
Latch	ing speed	adjustable (15 $^{\circ}$ \sim 0 $^{\circ}$)	✓					
Swee	p speed ad	justable (180° ~ 15°)	✓					
Swing	free funct	tion	0					
Non-l	Non-handed			✓				
With	With cover			✓				
Parall	Parallel arm bracket			0				
Guara	ntee/year	s	10 years					

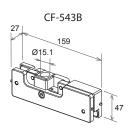
√ = yes

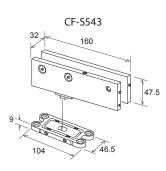
× = no

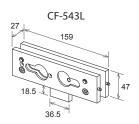
O = option





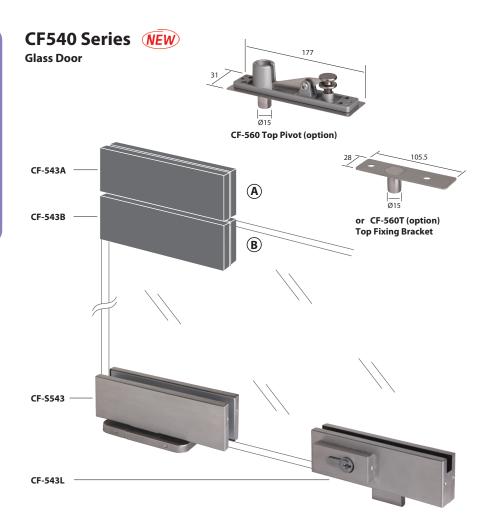






body dimensions in millimeters

Tested according to BS EN 1154 1997 / A1:2002



DATA AND FEATURES

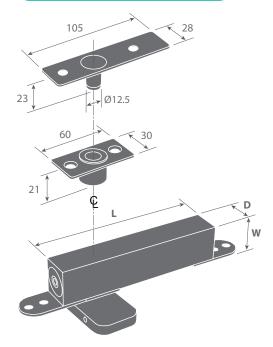
DATA AND FEATURES				
		CF-S543		
Variable closing force Standard doors		≤ 850mm		
Suitable door thickness		≥ 8~13mm		
Spring Strength (EN)		≤60kg		
Body Dimension	CF-543A/B/L	159 x 47 x 27 (mm)		
(Length x Wide x Projection)	CF-S543	160 x 47.5 x 32 (mm)		
Cover Dimension (Length x Height)		163 x 50 (mm)		
Ambient temperature	Ambient temperature			
Angle of opening		150°		
Closing speed adjustable		150° ~ 10°		
Braking speed adjustabl	e	10° ~ 0°		
Hold-open with build in hol	d open at 90°	✓		
Non-handed		✓		
With cover		✓		
Guarantee/years		5 years		

 \checkmark = yes x = no O = option

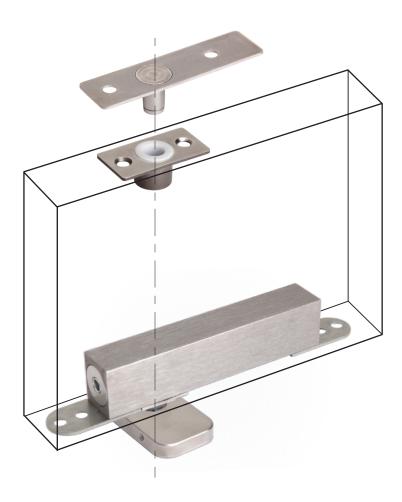
Quick and easy installation with base seat adjustable for ± 3 mm backward and forward, ± 3 mm left and right, and for $\pm 4^o$ alignment adjustment. No need to have the pre-set on the floor.

Guarantee: A free replacement ex-works of any closer proved defective by reason either of faulty manufactured or defect in materials.

Finishes: stainless steel cover, powder coating, PVD



CF550 Series NEW



dimensions in millimeters

Tested according to BS

BS EN 1154 1997 / A1:2002

Quick and easy installation with base seat adjustable for backward and forward, left and right, and alignment adjustment.

Smooth movement.

No need to have the pre-set on the floor Reduce the installation time and cost **Guarantee:** A free replacement ex-works of any closer proved defective by reason either of faulty manufactured or defect in materials.

DATA AND FEATURES

		CF-S553	CF-553	
Variable closing force Standard doors		≤ 850mm		
Suitable do	or thickness	≥ 30~!	50mm	
Body Dime	nsion (Length x Wide x Projection)	140 x 30 x	c 25 (mm)	
Spring Stre	ngth (EN)	≤60)kg	
Angle of op	ening	180°	150°	
Closing spe	ed adjustable	150° ~ 10°		
Braking spe	eed adjustable	10°	~ 0°	
Hold anon	without hold-open		✓	
Hold-open	with build in hold open at 90°	✓		
Non-handed		✓		
With cover		✓		
Guarantee/	years	5 years		

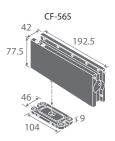
√ = yes

x = no

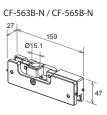
O = option











body dimensions in millimeters

Passed and approved with EN Testing (EN1154:1997) under classification 383013

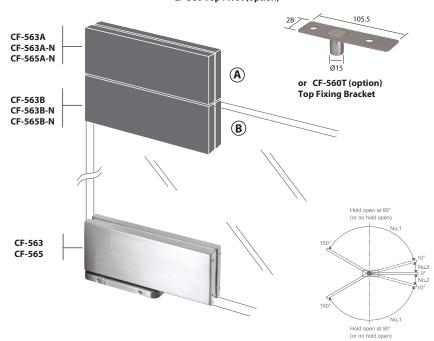


CF560 Series

Glass Door



CF-560 Top Pivot (option)



DATA AND FEATURES

DATA AND			CF-S563	CF-S565
Variable clo	sing force	Standard doors	≤ 950mm	≤ 1250mm
Suitable door thickness		8 ~ 13mm	10 ~ 15mm	
Spring Stre	Spring Strength (EN)		≤ 100kg	≤ 100kg
		CF-563A/B	182.5 x 68 x 36 (mm)	
Body Dimer	nsion	CF-563A-N/565A-N	150 v 47	v 27 (mm)
(Length x Height x Projection)		CF-563B-N/565B-N	159 x 47 x 27 (mm)	
		CF-S565		192.5 x 77.5 x 42 (mm)
Cover Dime	nsion (Lengtl	n x Height)	186.5 x 71 (mm)	197 x 80.5 (mm)
Ambient te	mperature		-20°C [,]	~ +50°C
Angle of op	ening		1:	50°
Closing spe	ed adjustal	ole	150°	'~ 10°
Braking spe	ed adjusta	ble	10°	~ 0°
Hald anan	without hol	d-open	CF-563	CF-565
Hold-open	with build in	n hold open at 90°		√
Non-hande	Non-handed		✓	
With cover			✓	
Guarantee/	years		5 years	

 $\checkmark = yes$ x = no O = option

Quick and easy installation with base seat adjustable for ± 3 mm backward and forward, ± 3 mm left and right, and for $\pm 4^{\circ}$ alignment adjustment. No need to have the pre-set on the floor.

Guarantee: A free replacement ex-works of any closer proved defective by reason either of faulty manufactured or defect in materials.

Finishes: stainless steel cover



Quick and easy installation with smooth movement

- No need to have the pre-set on the floor, and reduced the installation time and cost with smooth movement.
- Easy installation with base seat adjustable for backword and forware, left and right, andalignment adjustment.
- Standard finish: Satin or Polished Stainless Steel Covers, and special finish upon requests.

Guarantee: A free replacement ex-works of any closer proved defective by reason either of faulty manufactured or defect in materials.

DATA AND FEATURES

		CF-573 /	CF-S573	CF-575 /	CF-S575
Variable clo	osing force Standard doors	≤1700 (mm) ≤2500 (mm)) (mm)
Suitable door thickness			10-15	(mm)	
Body Dime	dy Dimension (Length x Wide x Projection) 192 x 77 x 42 (mm)				
Spring Stre	ngth (EN)	≤100kg ≤200kg			0kg
Angle of op	ening	360°			
Closing spe	ed adjustable	150° ~ 10°			
Braking spe	eed adjustable		10°	~ 0°	
Hald anan	without hold-open	✓		✓	
Hold-open	with build in hold open at 90°		✓		✓
Non-hande	d	√			
With cover		✓			
Guarantee/years 5 years			-		

 $\checkmark = yes$ x = no O = option



CF580 Series Wood / Metal Door

V

dimensions in millimeters

Passed and approved with EN Testing (EN1154:1997) under classification 383113

bsi. BS EN 1634-1:2014





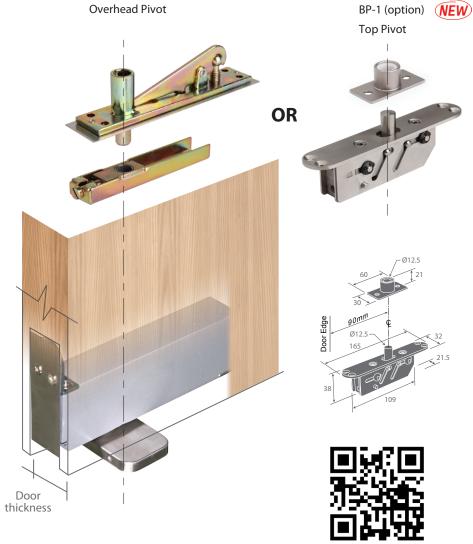
Quick and easy installation with base seat adjustable for backward and forward, left and right, and alignment adjustment.

Smooth movement.

No need to have the pre-set on the floor.

Reduce the installation time and cost.

Guarantee: A free replacement ex-works of any closer proved defective by reason either of faulty manufactured or defect in materials.

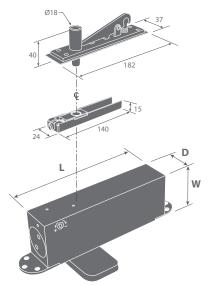


DATA AND FEATURES

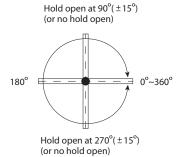
DAIAAND	FEATURES			
		CF-S583	CF-S585	
Variable clo	osing force Standard doors	≤ 950mm	≤ 1250mm	
Suitable do	or thickness	≥ 40mm	≥ 50mm	
Body Dime	nsion (Length x Wide x Projection)	181 x 56 x 32 (mm)	184 x 64 x 40 (mm)	
Spring Stre	ngth (EN)	≤100kg		
Angle of opening		150°		
Closing speed adjustable		150° ~ 10°		
Braking speed adjustable		10°	~ 0°	
Hald anan	without hold-open	CF-583	CF-585	
Hold-open	with build in hold open at 90°	√		
Non-hande	d	✓		
With cover		✓		
Guarantee/	years	5 years		

 $\sqrt{\ }$ = yes x = no O = option

REVOLVING FLOOR SPRING



dimensions in millimeters



Tested according to

BS EN 1154 1997 / A1:2002

Quick and easy installation with base seat adjustable for backward and forward, left and right, and alignment adjustment.

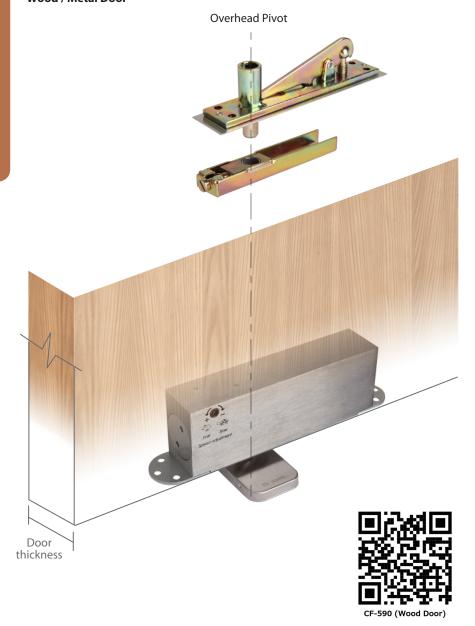
Smooth movement.

No need to have the pre-set on the floor.

Reduce the installation time and cost.

Guarantee: A free replacement ex-works of any closer proved defective by reason either of faulty manufactured or defect in materials.

CF590 Series NEW Wood / Metal Door



DATA AND FEATURES

	TEATORES				
		CF-593 / CF-S593		CF-595 / CF-S595	
Variable clo	osing force Standard doors	≤ 170	0 (mm)	≤ 2500	0 (mm)
Suitable door thickness		≥ 40	(mm)	≥ 50	(mm)
Body Dime	nsion (Length x Wide x Projection)	181 x 56	x 32 (mm)	184 x 64	x 40 (mm)
Spring Stre	ngth (EN)	≤ 10	00kg	≤ 200kg	
Angle of op	ening	360°			
Closing spe	ed adjustable	150° ~ 10°			
Braking spe	eed adjustable	10°		~ 0°	
Hald anan	without hold-open	✓		✓	
Hold-open	with build in hold open		✓		✓
Non-hande	d	√			
With cover		✓			
Guarantee/	years	5 years			

 $\sqrt{\ }$ = yes x = no O = option

EXIT PANIC DEVICES



(ALM) Exit device with alarm (optional)



(OTL)Outside trim with lever handle and EURO profile cylinder (optional)

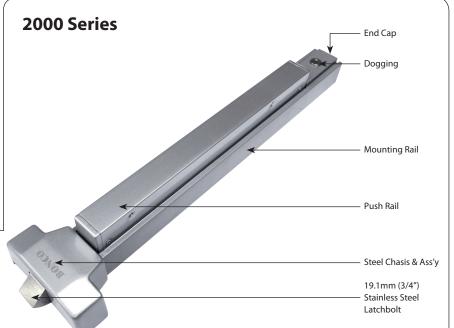
- Suitable for use on single doors and the first opening leaf of double doors with rebated meeting stiles
- Supplied in left or right hand, but can be reversed on site
- Suitable for doors up to 1300mm wide
- Double door strike available for double rebated door applications
- Available with manual dogging (hold open)
- Can be used with rim cylinder fitted to the outside of the door
- Metal door variant available with a metal door strike and metal thread screws
- · Metal: stainless steel or steel

Finishes: F24 stainless steel, F72 silver (steel)

Tested according to EN 1125:2008

bsi.

BS EN 1634-1:2014





(CP33-15) Lip pull with rim cylinder (optional), 4326NT Latch (optional)



(CP2) Outside by pull and key (Rim Cylinder) (optional)



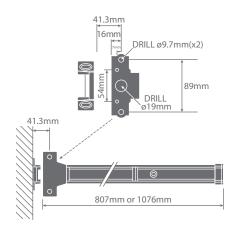
Strike for use with rim type exit device

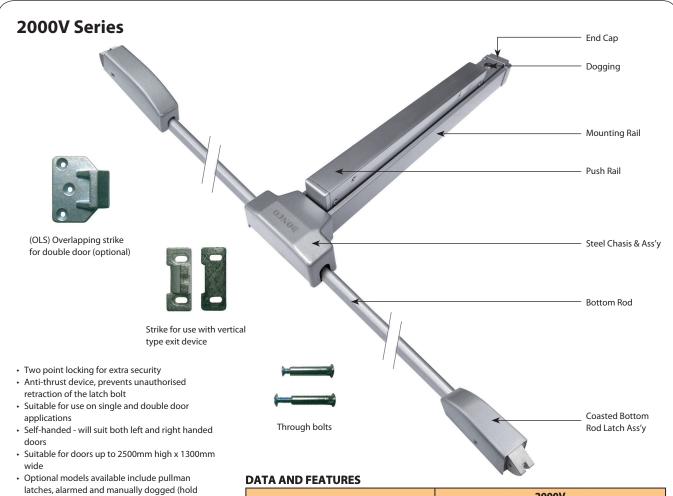
DATA AND FEATURES

	2000	
Suitable door width	914.4mm & 1219.2mm	
Suitable door thickness	≥ 44.5mm	
Latch bolt	19.1mm	
Strike	16mm stop, plus shim for 12.7mm stop	
Reversible	Non-handed	
Backset	41.3mm	
Guarantee/years 10 years		

EXIT PANIC DEVICE

DIMENSIONS IN MILLIMETERS





open) functionsAdjustable top and bottom shoots

- Supplied with an easy clean socket
- Metal door variant available with metal door strikes and machine screws
- Metal: stainless steel or steel

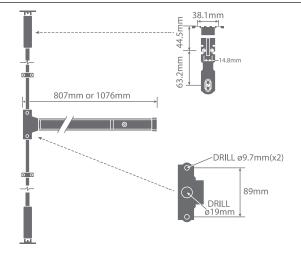
Finishes: F24 stainless steel, F72 silver (steel)

Tested according to EN 1125:2008

bsi.

BS EN 1634-1:2014

	2000V	
	914.4 x 2133.6mm (3' x 7')	
Cuitable de au midth martinel terre	1219.2 x 2133.6mm (4' x 7')	
Suitable door width - vertical type	914.4 x 2438.4mm (3' x 8')	
	1219.2 x 2438.4mm (4' x 8')	
Suitable door thickness	≥ 44.5mm	
Latch bolt	19.1mm	
Strike	16mm stop, plus shim for 12.7mm stop	
Reversible	Non-handed	
Backset	41.3mm	
Guarantee/years	10 years	





Understanding BS EN1125

These standards will effectively become MANDATORY.

Every new build or replacement panic and emergency exit application is required to comply with European safety legislation. The European standards BS EN 1125 covering exit devices for buildings have now been designated to demonstrate compliance with this legislation. Together they replace BS 5725:pt1:1981 which is now withdrawn.

Two standards instead of one - which one for which application?

Panic Application - BS EN 1125

A panic application is where the exit door is used by the public and provides "safe and effective escape through the door way with minimum effort and without prior knowledge of operation".



Panic exit device with touch-bar operation

For example:

Theatres, Shops, Schools, Hospitals and Cinemas.

Products to EN 1125

"The most important thing you must consider when specifying panic exit hardware is who might be in the building in the event of an emergency."

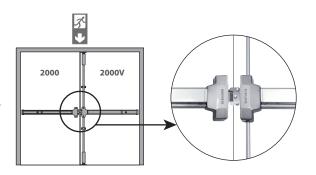
Where personnel have not been trained in the location and operation of the buildings exit devices or members or the public have access, exit devices conforming to EN 1125 must be specified and installed.

IMPORTANT: If you are in any doubt at all ALWAYS use products that conform to EN 1125

The following range consists of a vertical panic bolt, rim panic latch and a mortice nightlatch operator. Each product is operated by a horizontal push bar, which when pushed in a downward arc withdraws either the bolts or the latch, releasing the door for immediate escape in the event of an emergency.

Double door strike

For use on double rebated door applications with a rim panic latch on the first opening leaf and a vertical bolt on the second opening leaf.

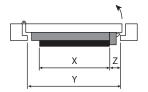


Bar length

The design of a panic exit device is the effective length (dimension X) of the horizontal bar shall be as near as possible to the effective width (dimension Y) of the door opening for which it is recommended, but never less than 60%. See Figure.

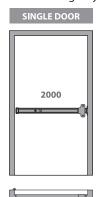
panic exit device

- Z distance from door stop
- X effective length of horizontal bar
- Y effective width of door opening



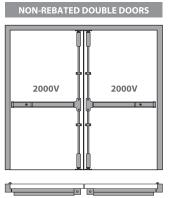
Application Guide

Panic and Emergency exit hardware is suitable for application to single doors, and in combinations on non-rebated and rebated double doors.

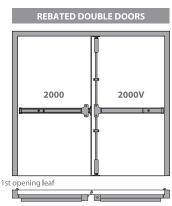


SINGLE DOOR 2000V

Vertical devices with top and bottom shoot bolts



Plain meeting stiles Vertical devices with top and bottom shoot bolts



Rebated meeting stiles Vertical devices with top and bottom shoot bolts

CE Marking Guide

BONCO exit devices with the CE mark will show the EN 1125 classification numbers (see below) and the test house logo on the product.



Durability Two grades

shall be used:

Grade 6

100,000 test cycles

Grade 7 200.000 test cycles Suitability for use on fire/smoke doors

Three grades shall be used:

Grade 0

not approved for use on fire/smoke door assemblies

Grade A

suitable for use on smoke doors assemblies

Grade B

suitable for use on fire and smoke door assemblies based on a test in accordance with EN 1634-1

Corrosion resistance

Two grades shall be used:

Grade 3

96h (high resistance)

Grade 4

240h (very high resistance)

Projection of horizontal

Two grades shall be used:

Grade 1

projection up to 150mm (large projection)

Grade 2

projection up to 100mm (large projection)

Field of door application

Three categories shall be used. A panic exit device shall be characterised for one field of door application only.

Category A

single door, double door: active or inactive leaf

Category B

single door only

Category C double door, inactive leaf only

Category of use

Only one grade shall be used:

Grade 3

high frequency of use where there is little incentive to excercise care

i.e. where there is a chance of an accident occuring and of misuse

Door Mass

Three grade shall be used:

Grade 5 doors up to 100kg

Grade 6

doors up to 200kg

Grade 7

over 200kg

Safety

Only one grade shall be used:

Grade 1

all panic exit devices have a critical safety function, therefore only the top grade is identified for the purpose of this European Standard

Security

Only one grade shall be used:

Grade 2

panic exit devices are primarily for the operation of a door from the inside and the security requirements are secondary to those of safety

Type of horizontal bar operation

Two types shall be used:

Type A

panic exit device with "push bar" operation

panic exit device with 'touch bar" operation



Double panic bolts are not permitted under the EN Standards.

On double devices the crossbars project beyond the end boxes often snagging the firefighters' clothing or equipment as they enter the burning building to extinguish the fire and save lives.

These projections can waste valuable seconds, which could be the difference between life and death...

TRANSOM DOOR CLOSERS



Top and bottom pivot



Screw pack for fixing bracket



Screw pack for side-load top arm and channel



Screw pack for side-load bottom

Tested according to 1997 / A1:2002



CR-360 Series



DATA AND FEATURES

Sizes		2	3	4		
Varia	Variable closing force standard doors		≤ 850mm	≤ 950mm	≤ 1100mm	
Sprin	Spring Strength (EN)		≤ 70kg	≤ 105kg	≤ 150kg	
Α	Cham dand	without hold-open	CR-362	CR-363	CR-364	
Arm	Standard	with build in hold-open at 90°	CR-S362	CR-S363	CR-S364	
Body	Dimensio	n (Length x Height x Projection)	27	71 x 87 x 40 (mı	m)	
Doub	le-action			✓		
Angle	of openi	ng	130°			
Swee	Sweep speed adjustable		✓			
Latch	ing speed	adjustable	✓			
DI-	ale e ale	Self-regulating	×			
васк-	Adjustable at valve		0			
Delay	Delayed action adjustable		0			
Non-l	Non-handed		✓			
Guara	antee/yea	rs	10 years			

O = option√ = yes x = no

These are concealed overhead door closers mainly for aluminium transom.

Recommended for medium traffic doors.

An auxiliary stopper is recommended to be used together.

Guarantee: A free replacement ex-works of any closer

proved defective by reason either of faulty manufactured or defect in materials.

Back check: Provides a cushioning effect when the door is forcibly thrown open but does not serve as substitute for a door stop.

Finishes: F71 Gold, F72 Silver, F73 Bronze

FLOOR SPRING HINGES



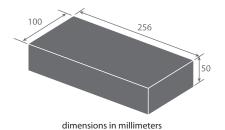
Standard strap, top and bottom pivot (DMA)



Standard strap, top and bottom pivot (NSA)



Offset pivot



Tested according to BS EN 1154 1997 / A1:2002

bsi. BS EN 1634-1:2014

FH-210 Series



For replacement market use. No need to change the cement box

DATA AND FEATURES

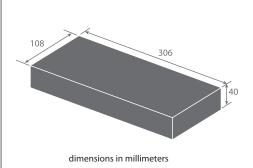
Sizes		2	3	4	
Variable closin	g force standard doors	≤850mm	≤ 950mm	≤1100mm	
Spring Strength (EN)		≤ 70kg	≤ 105kg	≤ 150kg	
Ct	Without hold-open	FH211	FH212	FH213	
Centre hung	With build in hold-open 90°	FH-S-211	FH-S-212	FH-S-213	
Officet house	Without hold-open	FH-O-211	FH-O-212	FH-O-213	
Offset hung	With build in hold-open 90°	FH-OS-211	FH-OS-212	FH-0S-213	
Double action		✓			
Angle of openi	ng	120°			
Sweep speed a	djustable	✓			
Latching speed	l adjustable	✓			
Hold-open	at 105°	0			
	Self-regulating	×			
Back-check	Adjustable at valve	×			
Delayed action adjustable		×			
Non-handed		✓			
Guarantee/yea	rs	5 year			

 $\sqrt{\ }$ = yes x = no O = option

Guarantee: A free replacement ex-works of any closer proved defective by reason either of faulty manufactured or defect in materials.

FLOOR SPRING HINGES

FH-300X



EN Fire Tested by Warrington APT Laboratories, UK

bsi. BS EN 1154 BS EN 1634-1:2014 1997 / A1:2002

Passed and approved with EN Testing (EN1154:1997) under classification 383113 3841113









DATA AND FEATURES

FH-300/300X Series

Sizes			2	3	4	5
Variable closing	g force stanc	lard doors	≤ 850mm	≤ 950mm	≤ 1100mm	≤ 1250mm
Spring Strengtl	Spring Strength (EN)		≤ 70kg	≤ 105kg	≤ 150kg	≤ 200kg
	without hole	d-open	FH-311	FH-312	FH-313	FH-314
Centre Hung	with build in at 90°	n hold-open	FH-S-311	FH-S-312	FH-S-313	FH-S-314
	without hole	d-open	FH-O-311	FH-O-312	FH-O-313	FH-O-314
Offset Hung	with build in hold-open at 90°		FH-OS-311	FH-OS-312	FH-OS-313	FH-OS-314
Double action			√			
Angle of openi	ng		130°			
Sweep speed a	djustable		✓			
Latching speed	adjustable		✓			
Hold-open at 1	05°		0			
	Self-regulati	ng	×			
Back-check	Adjustable	FH-300	×			
at valve FH-300X		0				
Delayed action	Delayed action adjustable		0			
Non-handed		✓				
Guarantee/yea	rs		10 years			
·						

 \checkmark = yes x = no O = option

FH-300X Series: Interchangeable Shaft with Adjustable Back Check.

Guarantee: A free replacement ex-works of any closer proved defective by reason either of faulty manufactured or defect in materials.

Back check: Provides a cushioning effect when the door is forcibly thrown open but does not serve as substitute for a door stop.

CA31 CA31

FH-410 Series



DATA AND FEATURES

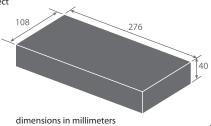
Sizes		2	3	4	
Variable closing force standard doors		≤ 850mm	≤ 950mm	≤ 1100mm	
Spring Strength (EN)		≤ 70kg	≤ 105kg	≤ 150kg	
Centre hung	without hold-open	FH-411	FH-412	FH-413	
Centre nung	with build in hold-open at 90°	FH-S-411	FH-S-412	FH-S-413	
without hold-open		FH-O-411	FH-O-412	FH-O-413	
Offset hung	with build in hold-open at 90°	FH-OS-411	FH-OS-412	FH-OS-413	
Double-action		√			
Angle of openi	ngle of opening		130°		
Sweep speed a	djustable	✓			
Latching speed	l adjustable	✓			
Hold-open at 105°		0			
Non-handed		✓			
Guarantee/yea	rs	5 years			

 $\checkmark = yes$ x = no O = option

Guarantee: A free replacement ex-works of any closer proved defective by reason either of faulty manufactured or defect in materials.

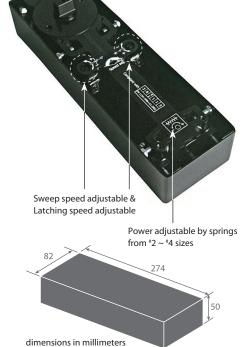
Tested according to:

bsi. BS EN 1154 BS EN 1634-1:2014 1997 / A1:2002



FH-700 Series





DATA AND FEATURES

Sizes		2	3	4		
Variable closing force standard doors		≤ 850mm	≤ 950mm	≤ 1100mm		
Spring Strength (EN)		≤ 70kg	≤ 105kg	≤ 150kg		
Centre hung	without hold-open		FH-700			
	with build in hold-open at 90°		FH-S-700			
Offset hung	without hold-open	FH-O-700				
	with build in hold-open at 90°	FH-OS-700				
Double-action		✓				
Angle of opening		160°				
Power adjustable by springs from #2 ~ #4		✓				
Sweep speed adjustable		✓				
Latching speed adjustable		✓				
Hold-open at 105°		0				
Back-check	Self-regulating		×			
	Adjustable at valve	×				
Delayed action adjustable		×				
Non-handed		✓				
Guarantee/years		10 years				
•						

 \checkmark = yes x = no O = option

Tested according to:

bsi. BS EN 1154 BS EN 1634-1:2014 1997 / A1:2002

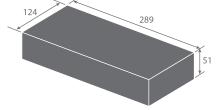
Guarantee: A free replacement ex-works of any closer proved defective by reason either of faulty manufactured or defect in materials.



FLOOR SPRING HINGES

FH-800 Series





dimensions in millimeters

Tested according to BS EN 1154 1997 / A1:2002

bsi.

BS EN 1634-1:2014







Guarantee: A free replacement ex-works of any closer proved defective by reason either of faulty manufactured or defect in materials.

Back check: Provides a cushioning effect when the door is forcibly thrown open but does not serve as substitute for a door stop.

DATA AND FEATURES

DATA AND FEATURES						
Sizes		2	3	4		
Variable closing force standard doors		≤ 850mm	≤ 950mm	≤ 1100mm		
Spring Strength (EN)		≤ 70kg	≤ 105kg	≤ 150kg		
Centre Hung	without hold-open	FH-811	FH-812	FH-813		
	with build in hold-open at 90° or 105°	FH-S-811	FH-S-812	FH-S-813		
Offset Hung	without hold-open	FH-O-811	FH-O-812	FH-O-813		
	with build in hold-open at 90° or 105°	FH-OS-811	FH-OS-812	FH-OS-813		
Double action		√				
Angle of opening		120°				
Sweep speed adjustable		✓				
Latching speed adjustable		✓				
Back-check	Self-regulating	×				
	Adjustable at valve	×				
Delayed action adjustable		×				
Non-handed		✓				
Guarantee/years		10 years				
$\sqrt{} = \text{ves} \qquad \mathbf{x} = \text{no} \qquad 0 = \text{option}$						



dimensions in millimeters

323

DATA AND FEATURES

	DATAMEDIEATORES						
	Sizes		4	5	6		
	Variable closing force standard doors		≤ 1100mm	≤ 1250mm	≤ 1450mm		
	Spring Strength (EN)		≤ 105kg	≤ 150kg	≤ 300kg		
	Centre hung	without hold-open		FH-900			
		with build in hold-open at 90°	FH-S-900				
	Offset hung	without hold-open		FH-O-900			
		with build in hold-open at 90°	FH-OS-900				
H	CAH-action		√				
	Angle of opening		150°				
	Power adjustable by springs from #4 ~ #6		✓				
	Sweep speed adjustable		✓				
	Latching speed adjustable		✓				
	·						
	Back-check	Self-regulating		×			
		Adjustable at valve	×				
	Delayed action adjustable		×				
	Non-handed		✓				
	Guarantee/years		10 years				
		<u> </u>					

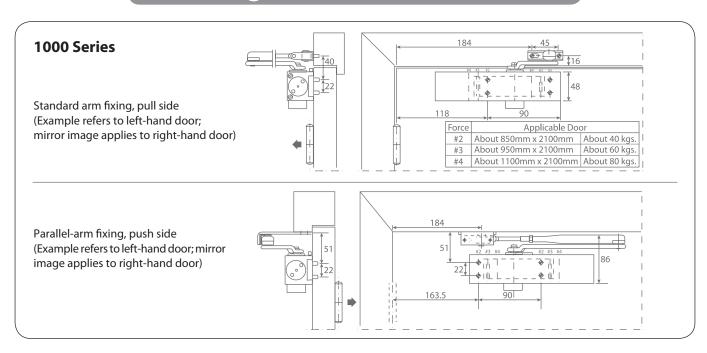
 $\checkmark = yes$ x = no O = option

Guarantee: A free replacement ex-works of any closer proved defective by reason either of faulty manufactured or defect in materials.

Tested according to:

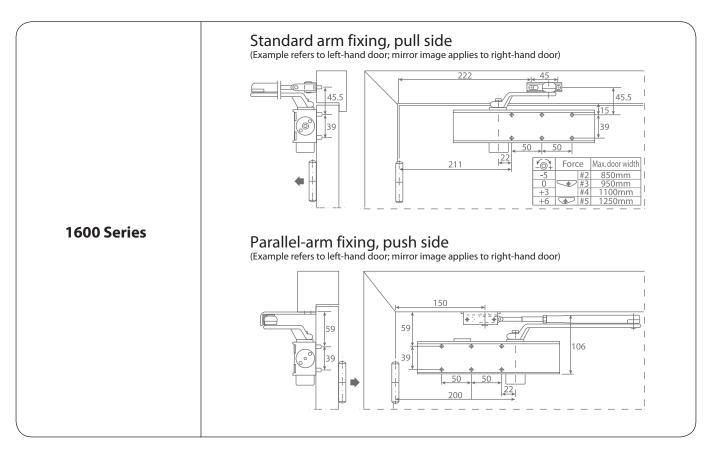
bsi. BS EN 1154 BS EN 1634-1:2014 1997 / A1:2002

Fixing Details - Door Closers

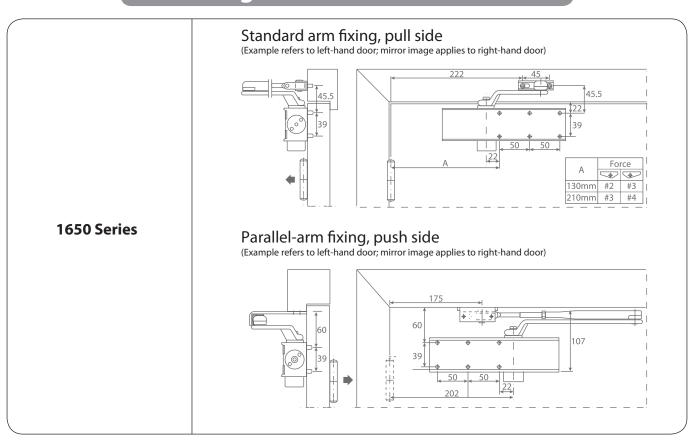


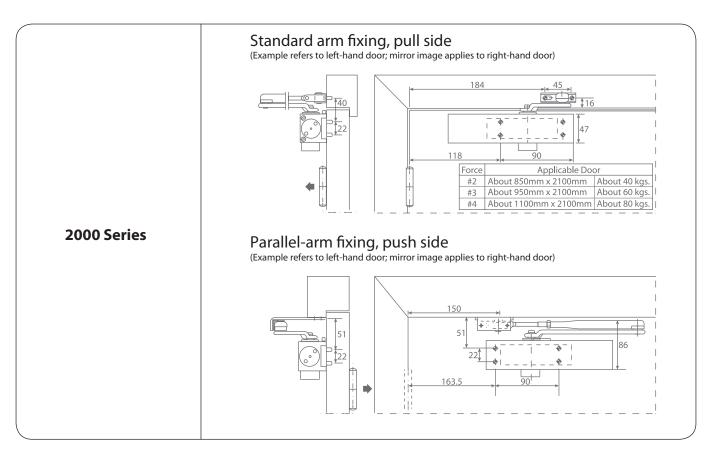


Fixing Details - Door Closers

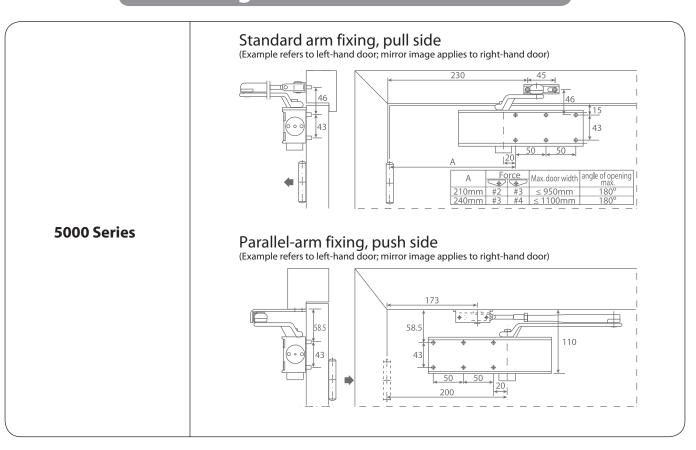


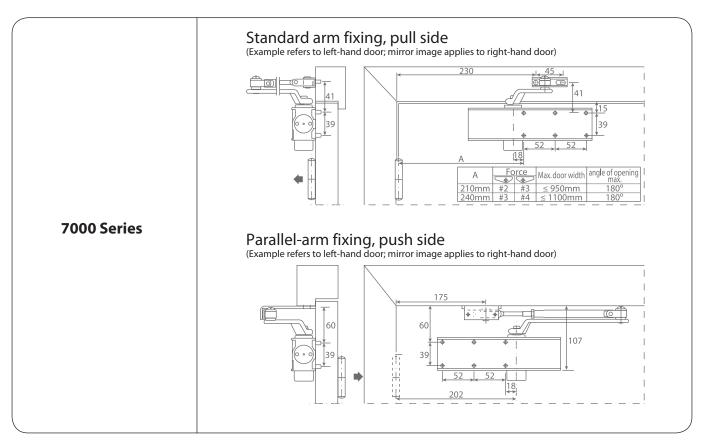
Fixing Details - Door Closers



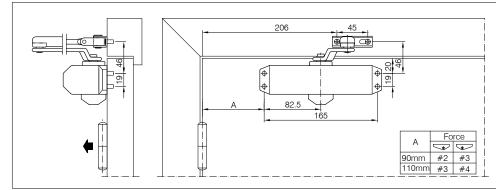






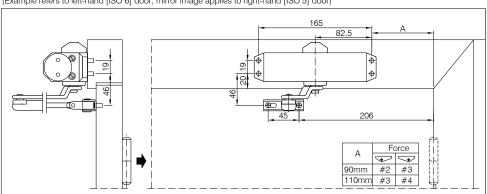


Door leaf fixing, pull side (Example refers to left-hand [ISO 6] door; mirror image applies to right-hand [ISO 5] door)

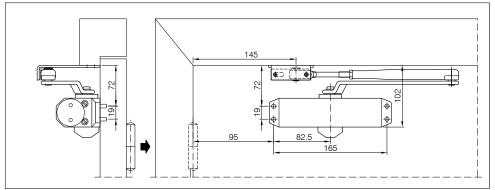


Transom fixing (overhead frame installation), push side (Example refers to left-hand [ISO 6] door; mirror image applies to right-hand [ISO 5] door)

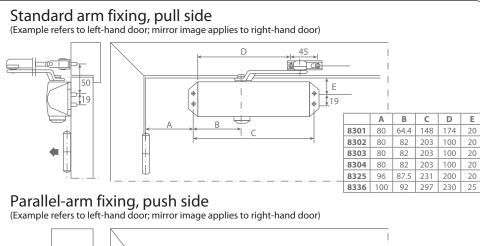
8200 Series



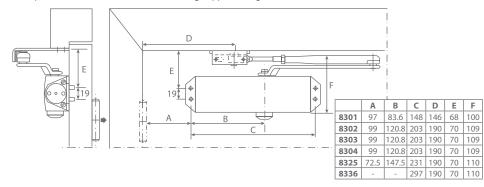
Parallel-arm fixing, push side (Example refers to left-hand [ISO 6] door; mirror image applies to right-hand [ISO 5] door). Parallel-arm bracket (accessory) necessary)







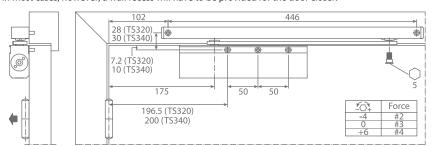
8300 Series 8325 Series 8336 Series



Standard arm fixing, pull side

(Example shows LH door; RH doors mirrored arrangement)

Provided conditions allow, an opening angle of 130° is possible with this method of fixing. In most cases, however, a wall recess will have to be provided for the door closer.

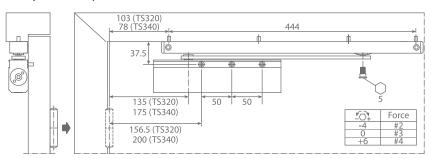


TS320 Series TS340 Series Standard installation

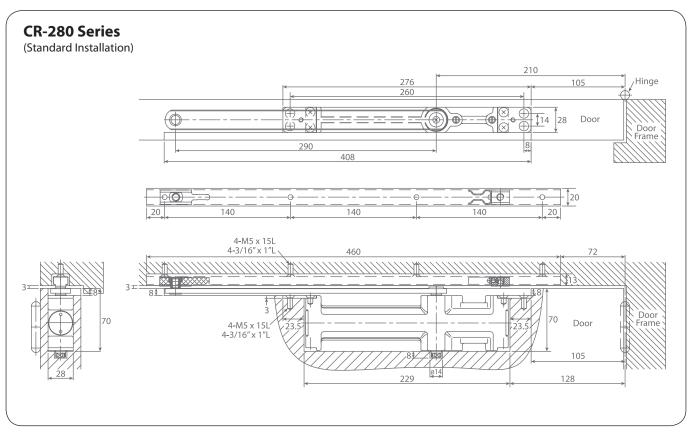
Door leaf fixing, push side

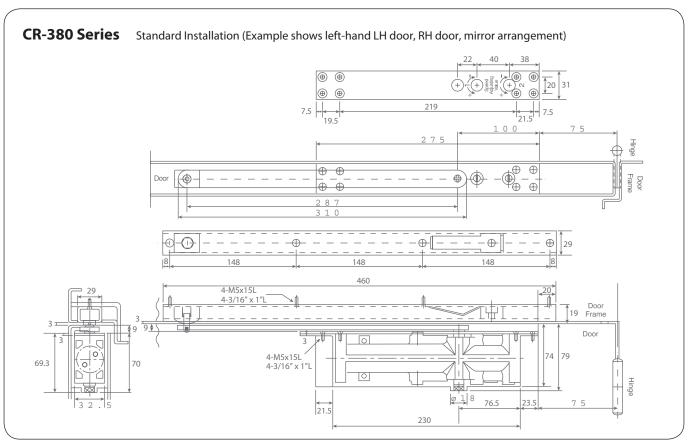
(Example shows RH door; LH doors mirrored arrangement)

Depending on the structural conditions, the door opening angle with this method of fixing is limited to approx. $110^{\circ} \sim 130^{\circ}$. In order to avoid damage to the door or door closer, users are recommended to install a cushioned backstay or a door stop.



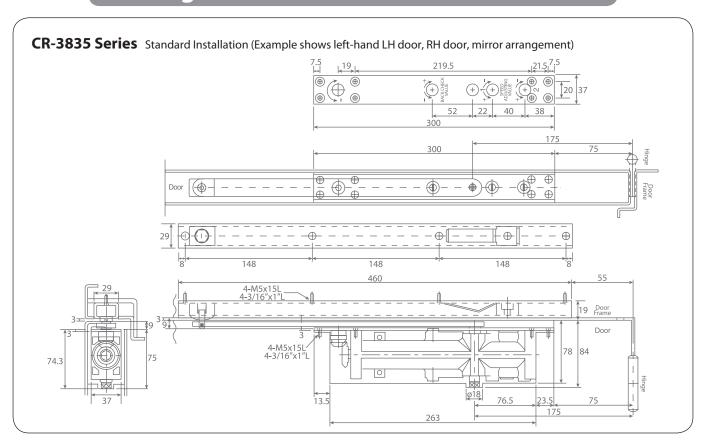
Fixing Details - Concealed Door Closers





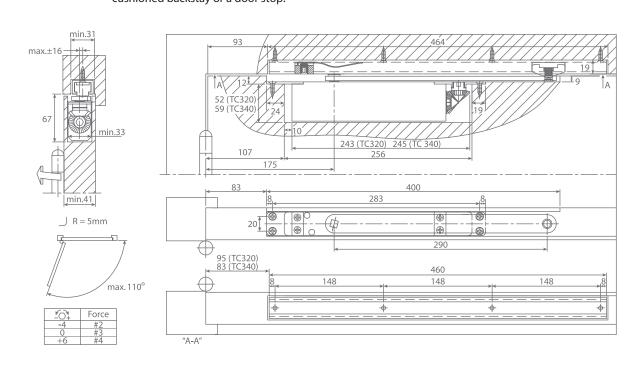


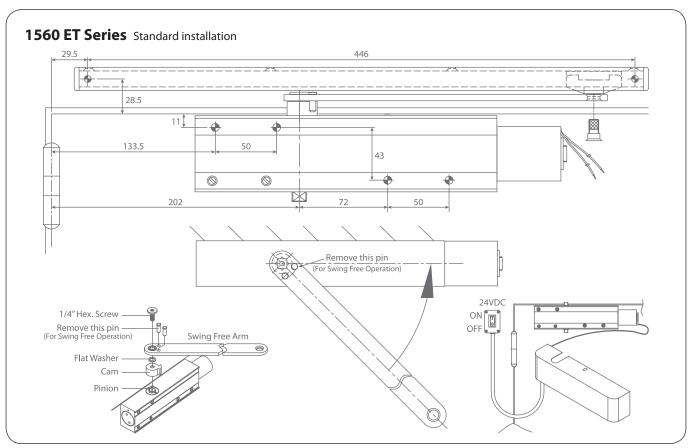
Fixing Details - Concealed Door Closers

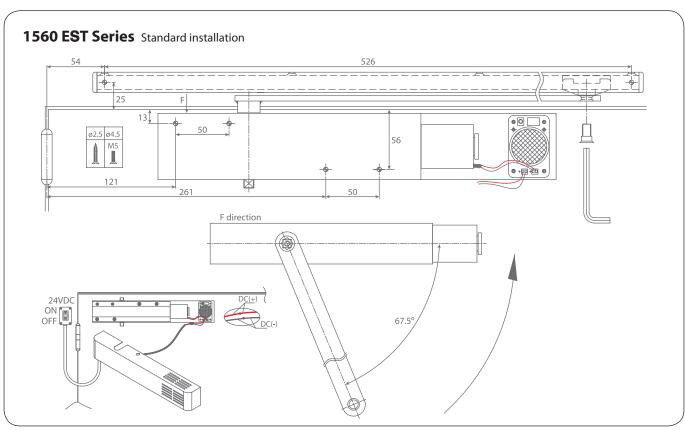


TC320 Series TC340 Series

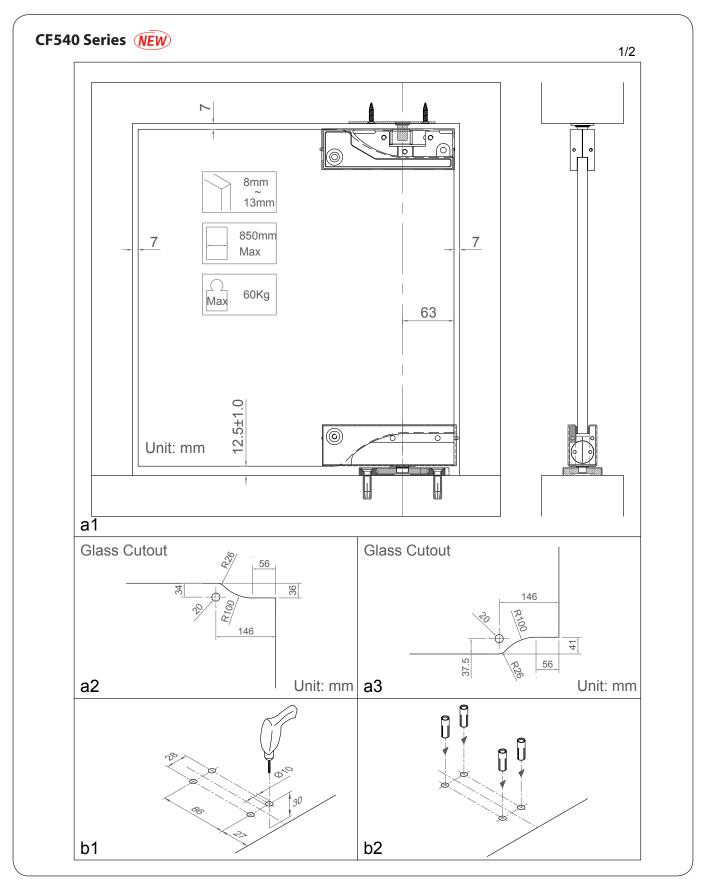
Depending on the structural conditions, the door opening angle with this method of fixing is limited to approx 110°-115°. In order to avoid damage to the door or door closer, users are recommended to install a cushioned backstay or a door stop.

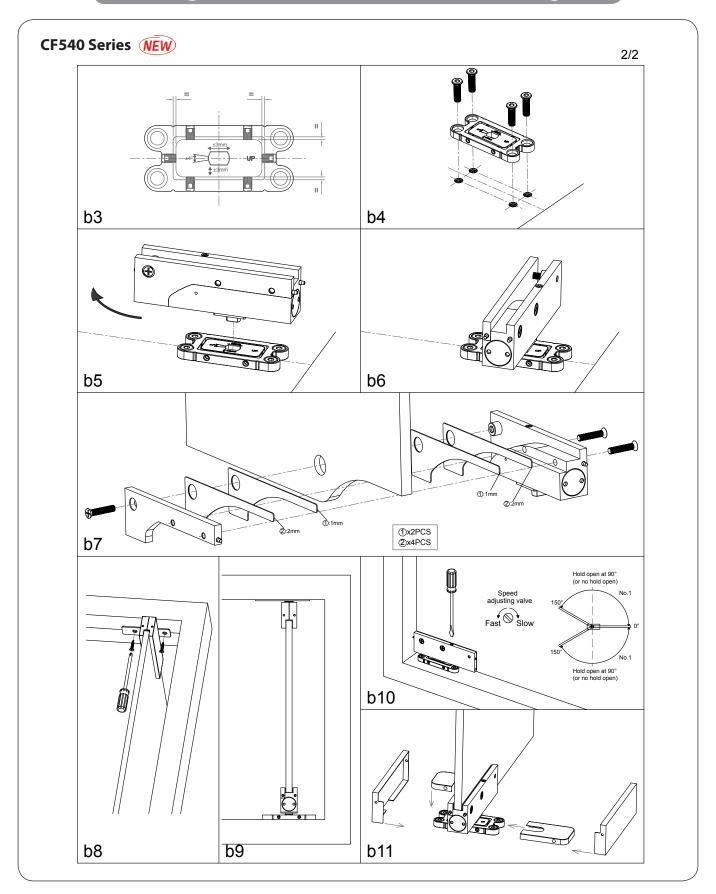




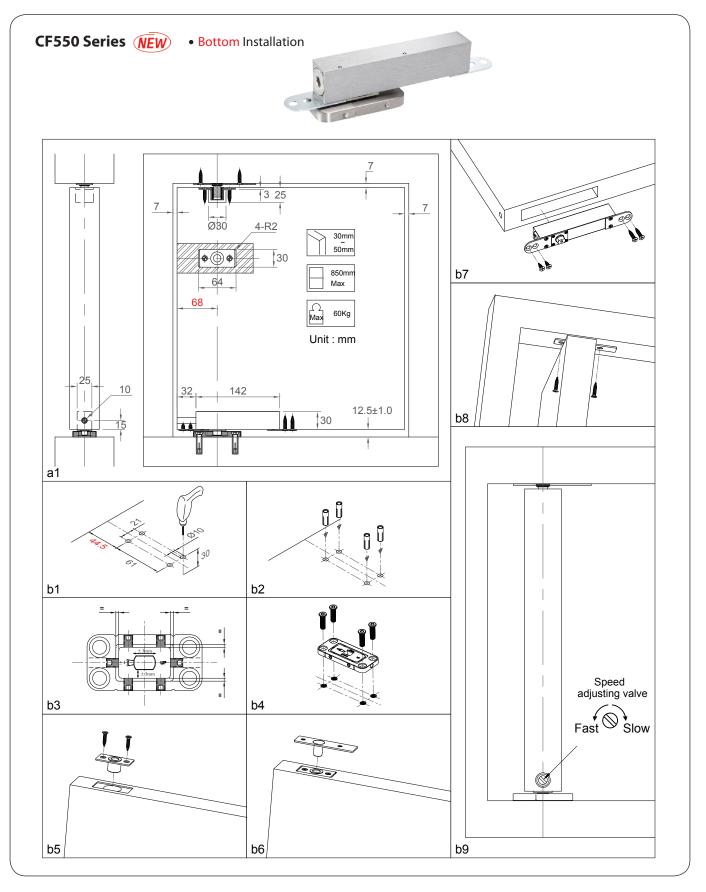


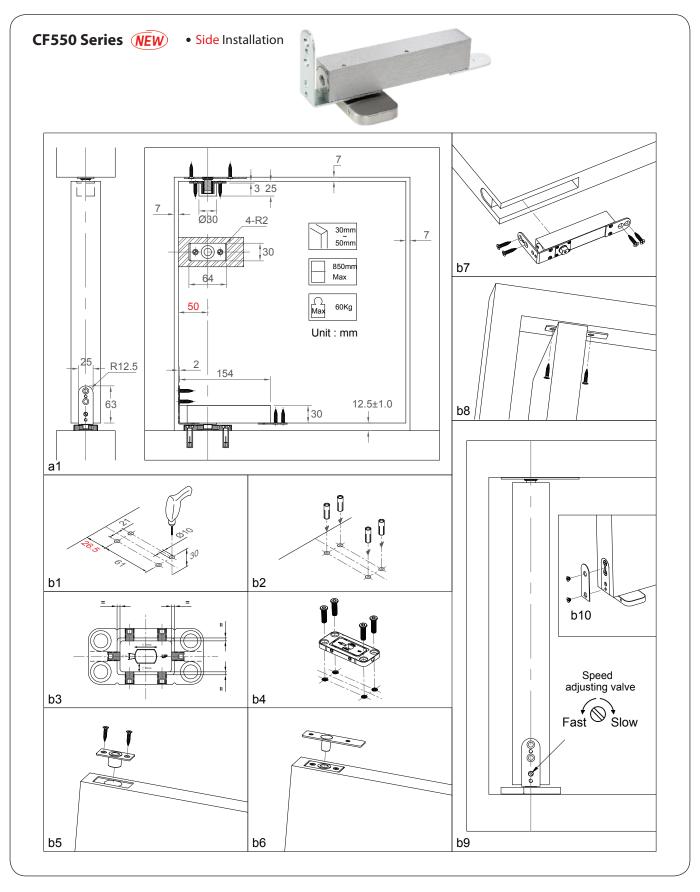




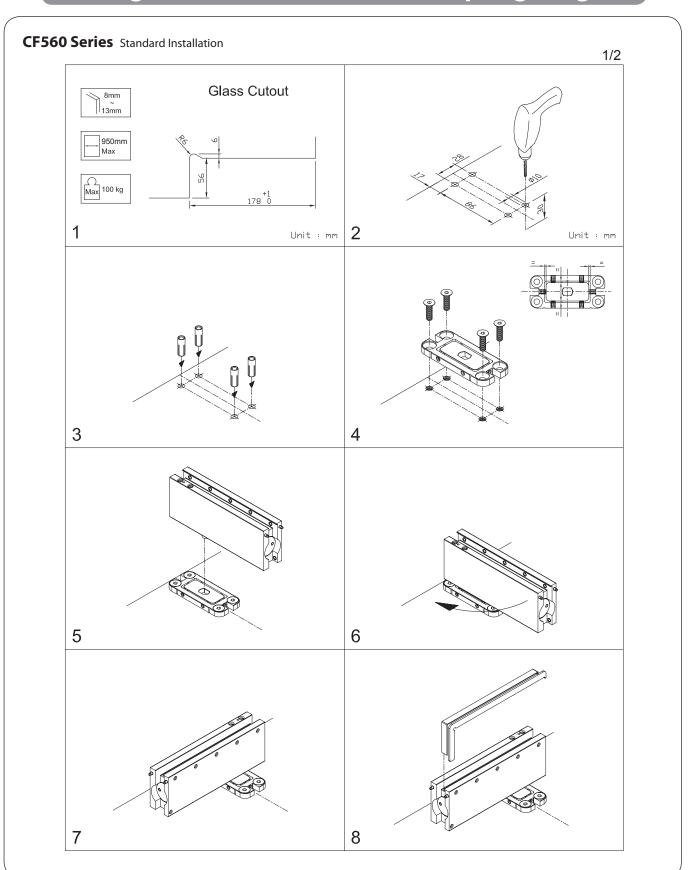


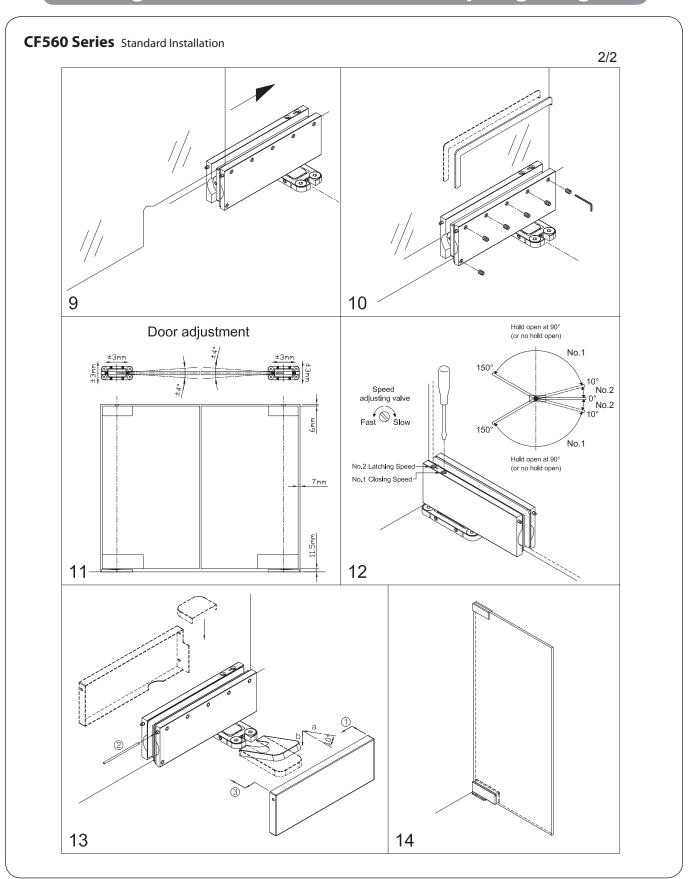




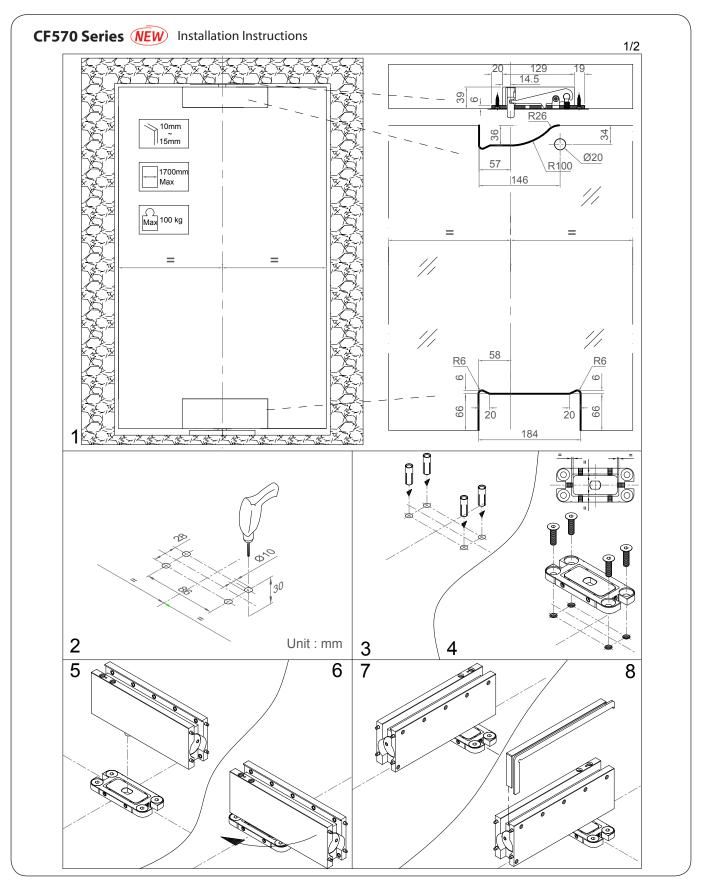


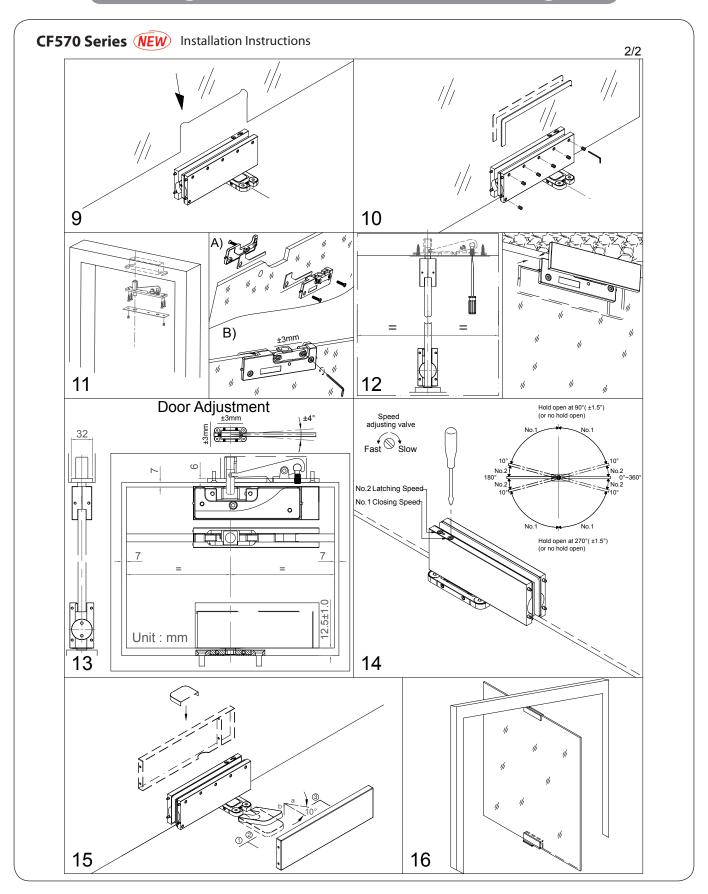




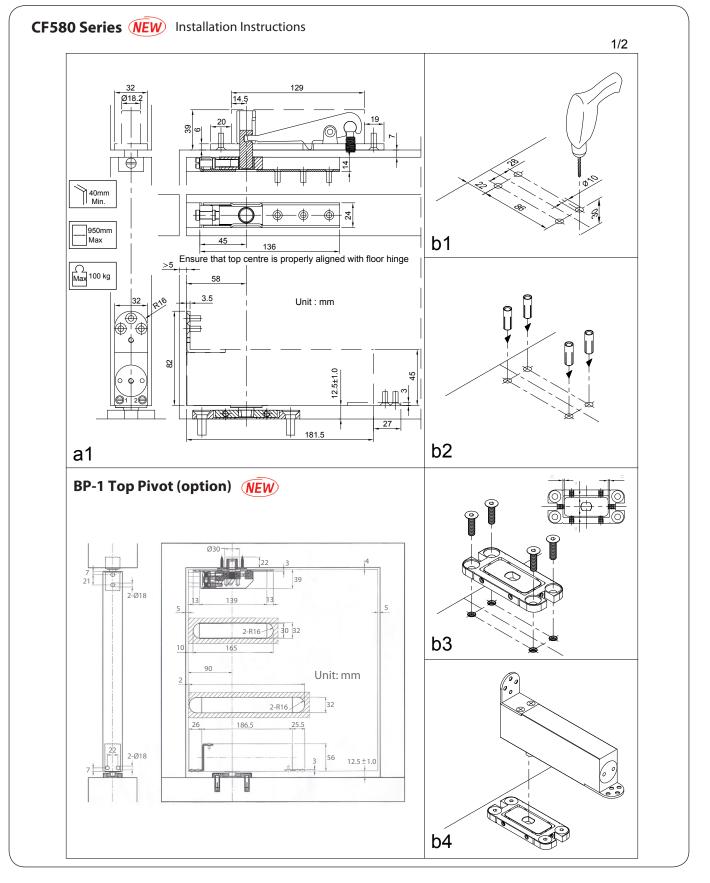


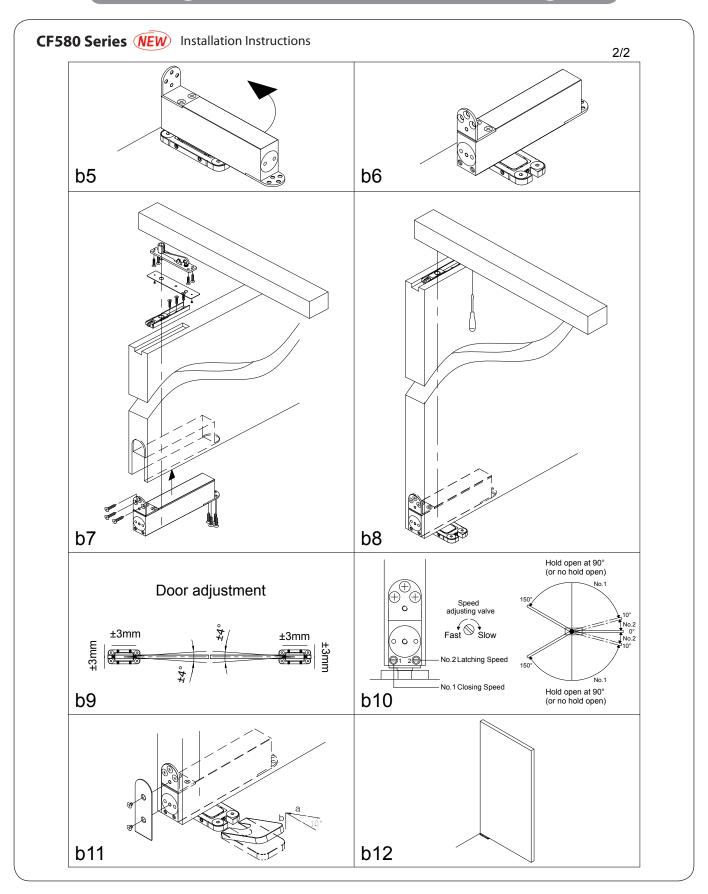




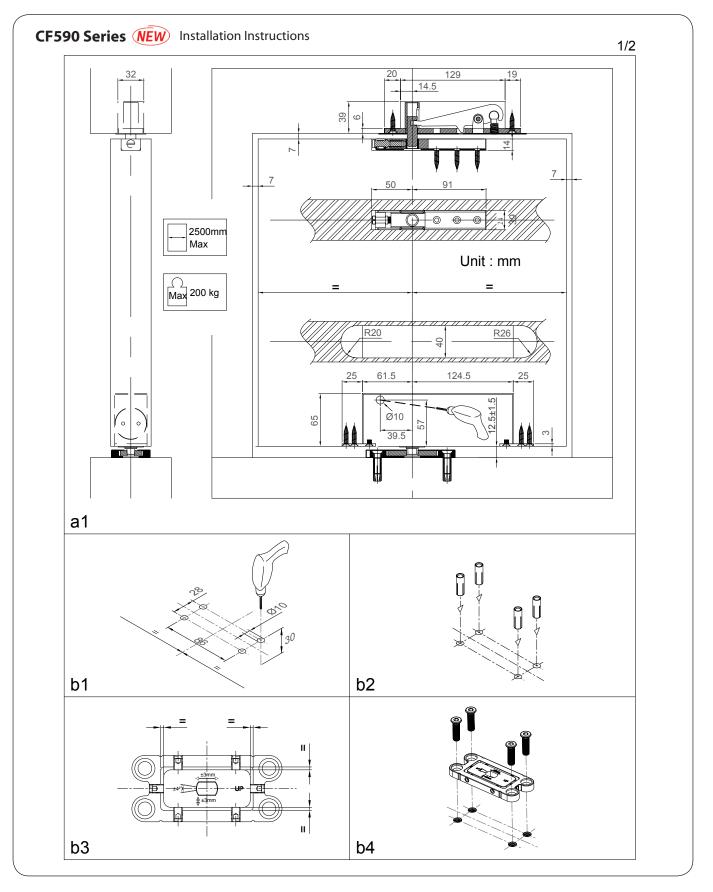


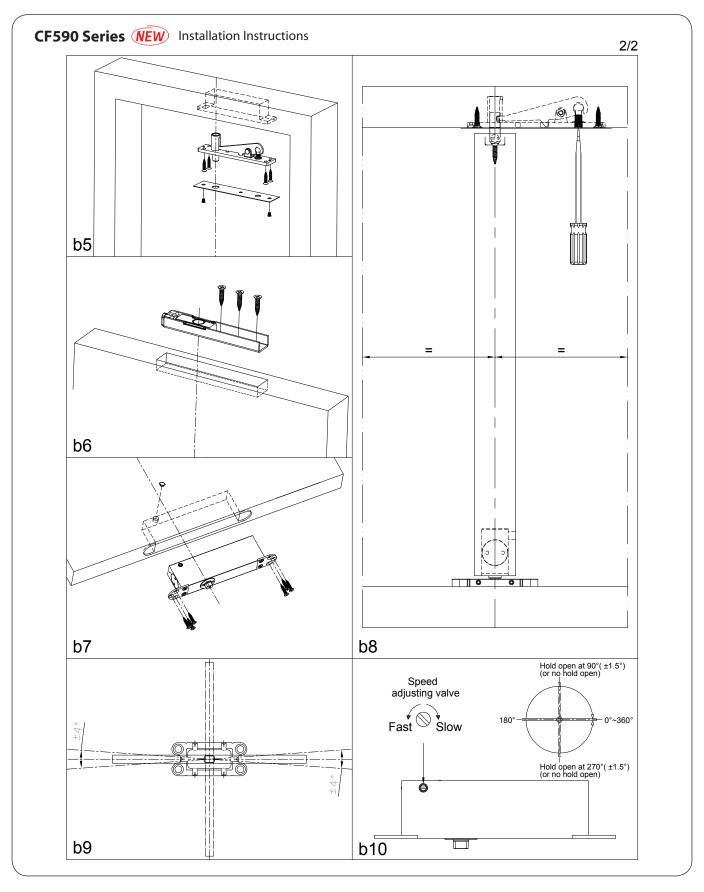






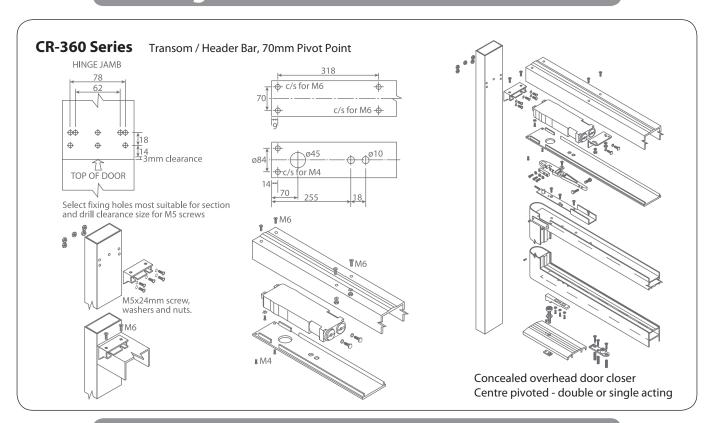


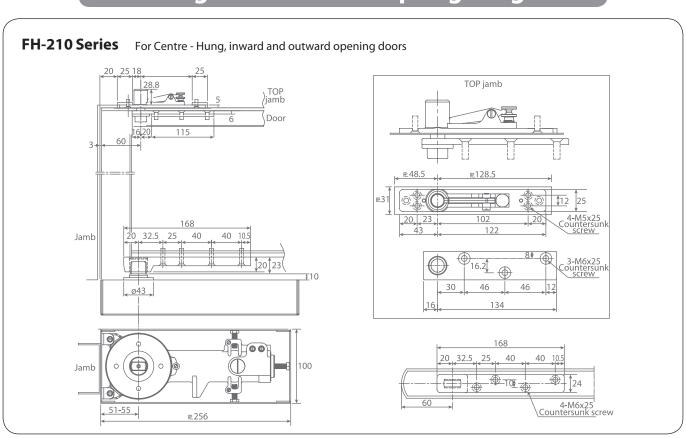


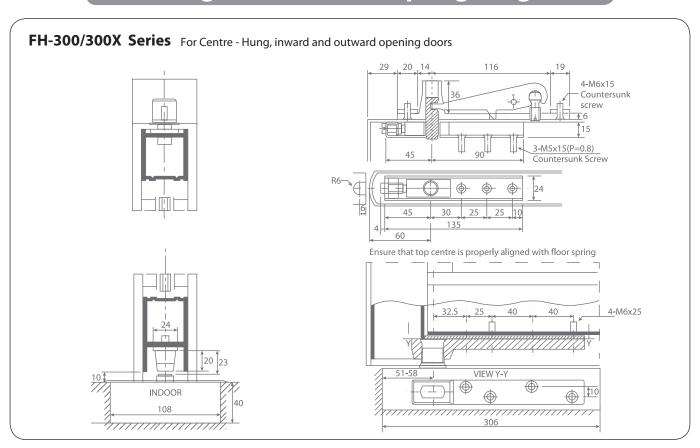


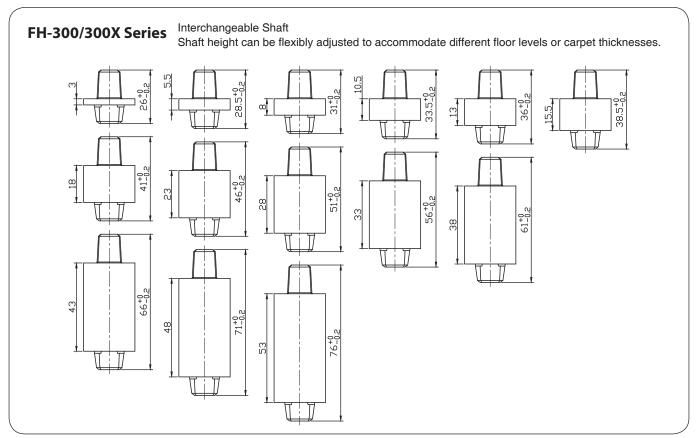


Fixing Details - Transom Door Closers

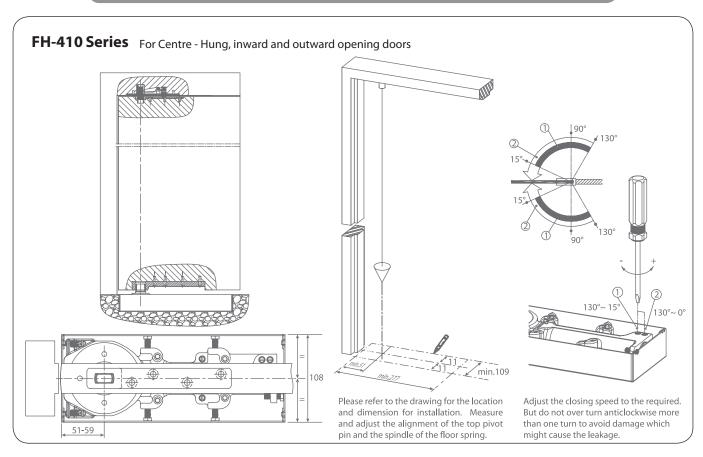


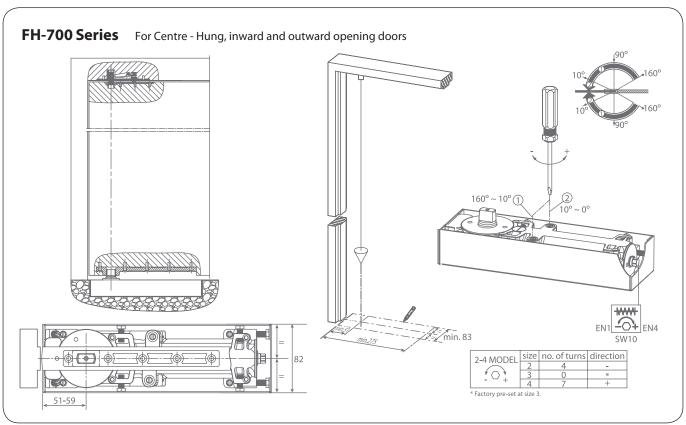


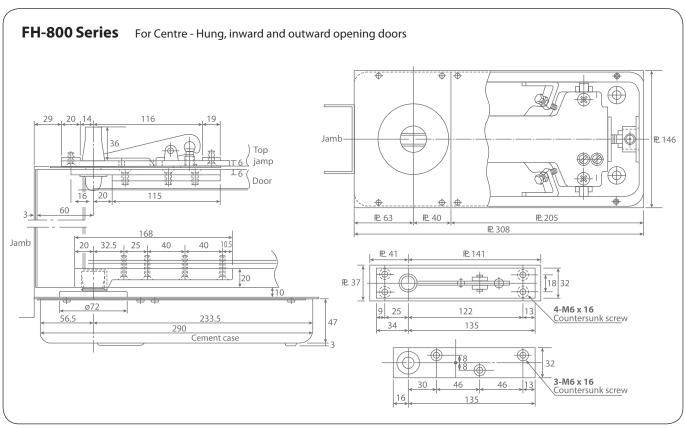


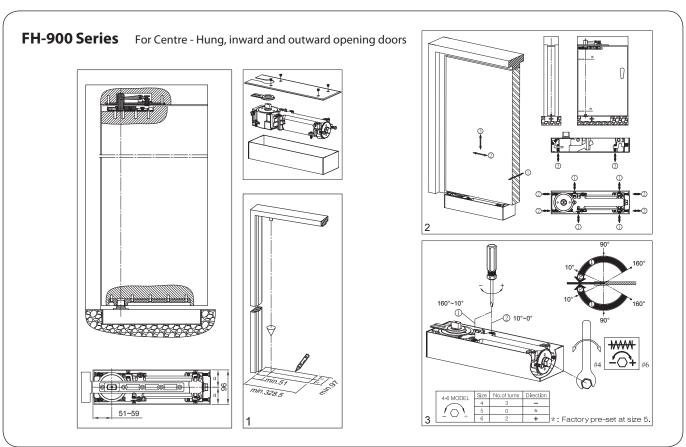






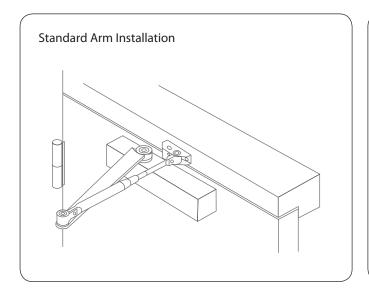


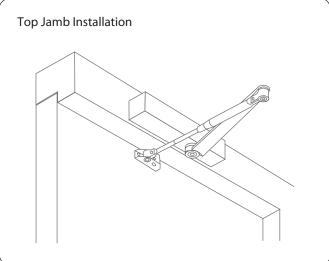


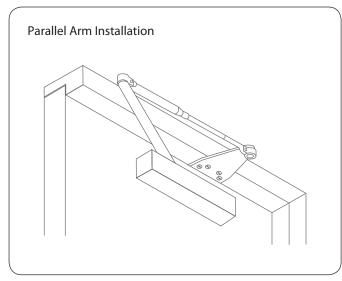


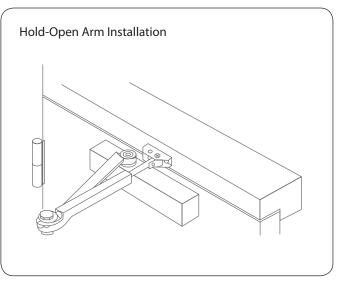


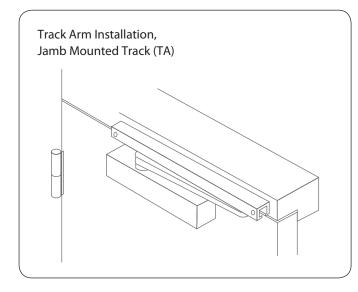
Installation Instructions











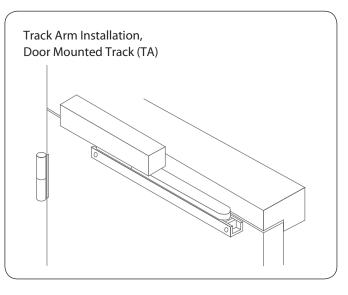


Table of Closing Devices

Series No.	Hold Open		Back Check		Dale		Power Adjustable					
	Build-in	Hold-Open Arm	Adjustable At Valve	Self- Regulating	Delayed Action	S.S. Cover	By Position	By Spring	Available Size			
DOOR CLOSERS												
1000									#2, #3, #4			
1500									#2, #3, #4, #5			
1550									#2, #3, #4, #5, #6			
1600									#2, #3, #4, #5			
1650									#2, #3, #4			
2000			0						#2, #3, #4, #5			
5000			0		0				#2, #3, #4, #5, #6			
7000									#2, #3, #4			
8200									#2, #3, #4			
8300									#1, #2, #3, #4			
8325									#2, #3, #4, #5			
8336		0							#3, #4, #5, #6			
TS320		0				0			#2, #3, #4			
TS340		0				0			#2, #3, #4, #5			
			CON	ICEALED DO	OR CLOSER	S						
CR-280		0							#2, #3			
CR-380									#2, #3			
CR-3835		0							#3, #4. #5			
TC320									#2, #3, #4			
TC340									#2, #3, #4, #5			
ELECTRO-MAGNETIC DOOR CLOSERS												
1560	0							0	#3, #4, #5, #6			
CONCEALED FLOOR SPRING HINGES												
CF540	0					0			≤60kg			
CF550	0					0			≤60kg			
CF560	0								≤100kg			
CF570	0								≤100kg/200kg			
CF580									≤100kg			
CF590	0		TD	ANSOM DOO	R CI OSEPS	0			≤100kg/200kg			
CR-360				ANSON DOO	R CLOSERS				#2, #3, #4			
			L	LOOR SPRING					_,,			
FH-210	0								#2, #3, #4			
FH-300	0					0			#2, #3, #4, #5			
FH-410	0					0			#2, #3, #4			
FH-700	0								#2, #3, #4			
FH-800	0								#2, #3, #4			
FH-900	0					0			#4, #5, #6			



Table of Test Reports

Series No.	arrington FIRE research CONSULTANCY • TESTING WARRES No. 111592	BS EN 1154 1997 / A1:2002	bsi. BS EN1634-1:2014	(UL)	GAT93-2004 FIRE PROOF DOOR CLOSER	OB/T3894-1999 Floor Hinges OB/T3893-1999 Door Closer					
DOOR CLOSERS											
1000	EN Fire		BS EN	UL	GA						
1500	EN Fire	482113	BS EN		GA						
1550	EN Fire	489113	BS EN		GA						
1600	EN Fire	485113	BS EN	UL	GA						
1650	EN Fire	481113	BS EN	UL	GA						
2000	EN Fire	EN1154	BS EN		GA						
5000	EN Fire	483113	BS EN		GA						
7000	EN Fire	EN1154	BS EN	UL	GA						
8200	EN Fire	EN1154	BS EN	UL	GA						
8300	EN Fire	483113 482113	BS EN	UL	GA	QB					
8325	EN Fire	483113 484113	BS EN	UL	GA	QB					
8336	EN Fire	483113 482113	BS EN	UL	GA	QB					
TS320	EN Fire	3 8 4 1 13 3 8 5 1 13	BS EN	UL							
TS340	EN Fire	3 8 ½ 1 1 3 3 8 ½ 1 1 3	BS EN	UL							
	Γ		CONCEALED DOOR CL	OSERS							
CR-280	EN Fire	EN1154	BS EN								
CR-380	EN Fire	EN1154	BS EN	UL	GA	QB					
CR-3835	EN Fire	EN1154	BS EN		GA						
TC320	EN Fire	3 8 ½ 1 3 3 8 ½ 1 3 3 8 ½ 1 3	BS EN	UL							
TC340	EN Fire	3 8 5 1 1 3	BS EN	UL							
1560		EN1154	CTRO-MAGNETIC DOC	OR CLOSERS							
1560			 NCEALED FLOOR SPRII	NG HINGES							
CF540		EN1154	NCEALED I LOOK 3F KII	NG TIIINGES							
CF550		EN1154									
CF560		3 8 3 0 1 3		UL							
CF570		EN1154		0-							
CF580		3 8 3 1 13		UL							
CF590		EN1154									
	<u> </u>		TRANSOM DOOR CLO	OSERS							
CR-360		EN1154									
			FLOOR SPRING HIN	IGES							
FH-210	EN Fire	EN1154	BS EN								
FH-300	EN Fire	383113 384113	BS EN	UL		QB					
FH-410	EN Fire	EN1154	BS EN								
FH-700	EN Fire	EN1154	BS EN								
FH-800	EN Fire	EN1154	BS EN	UL		QB					
FH-900	EN Fire	EN1154	BS EN								
			EXIT PANIC DEVIC	ES							
2000/2000V	EN Fire	EN1125	BS EN								

Closing Devices







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